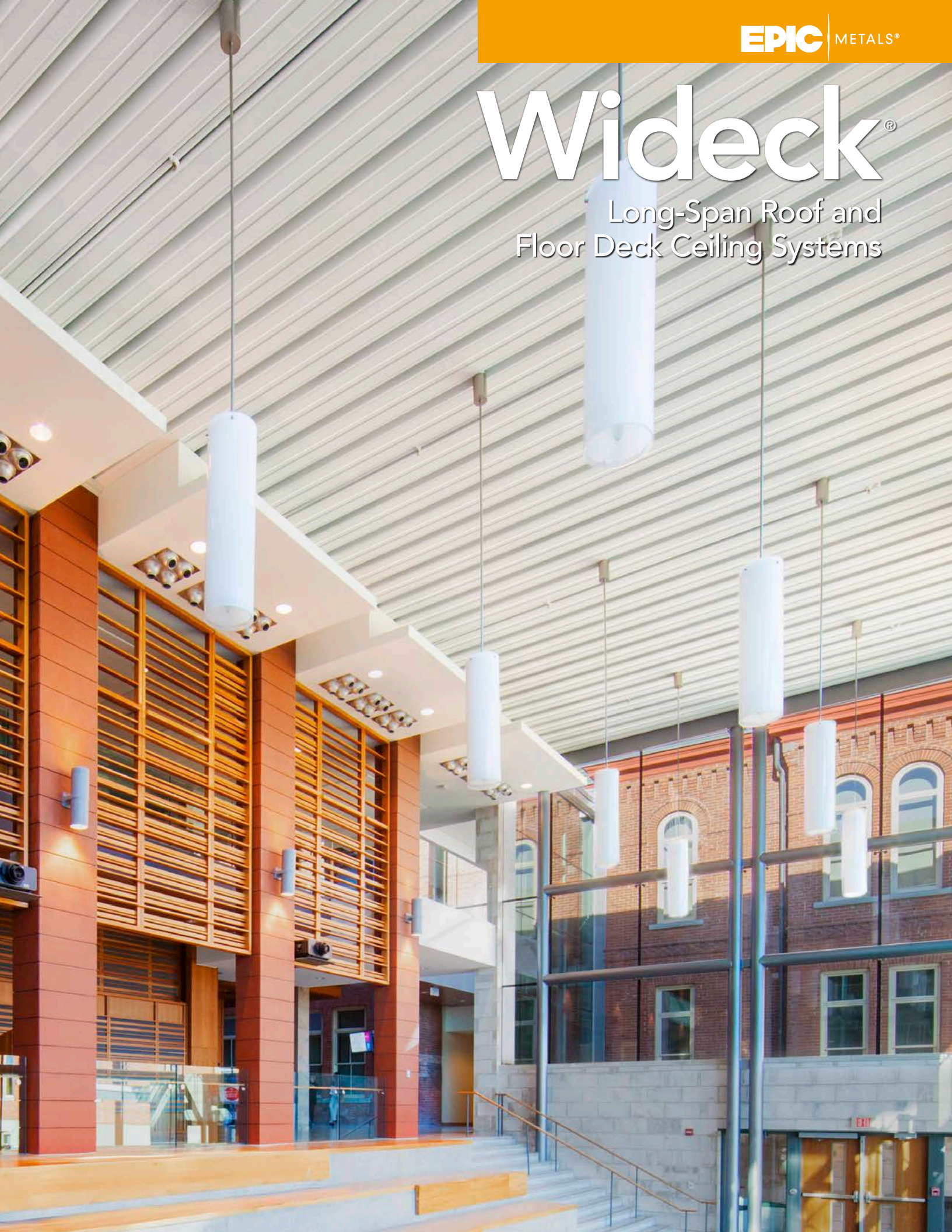


Wideck®

Long-Span Roof and
Floor Deck Ceiling Systems



inspiring
CREATIVITY
through
PERFORMANCE®

PROPHERIA
BOTANERO BY CHEF JOHNNY HERNANDEZ

Wideck®

Long Span Roof & Floor Deck Ceiling Systems

EPIC Metals manufactures 9 types of Wideck® long-span roof and floor deck ceiling systems that efficiently clear spans from 10 to 58 feet.

This creates a visually open building envelope with the structural framing system. There are 3 ceiling appearance alternatives: beamed, flush with shadow lines, or bold ribbed. Wideck Systems can be highly light-reflective for indirect lighting and can enhance the daylight available when designed with a clerestory, window walls, or skylights. Acoustic Wideck also enables the architect or acoustic consultant to control the interior sound environment of the building. The applications for Wideck Systems used in conjunction with exposed structural framing systems are limited only by the designer's imagination.

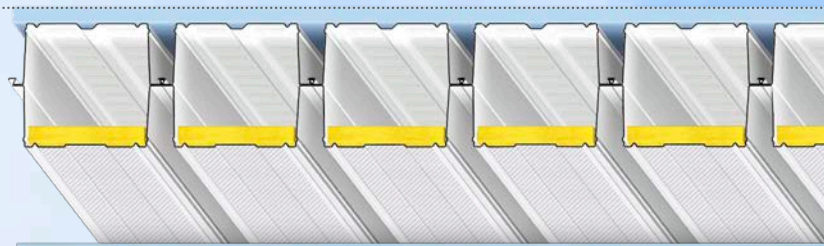
Wideck contributes to the beauty of the architect's interior design and can establish the exterior focal point of the entire building.

The acoustic control, appearance, structural capacities, and ceiling benefits of the Wideck profiles have led to their specification in the following types of projects: airport terminals, arenas, art galleries, canopies, church chapels, classrooms, convention centers, gymnasiums, libraries, museums, natatoriums, office buildings, power plants, schools, shopping malls and centers, theaters, transit stations, and more...

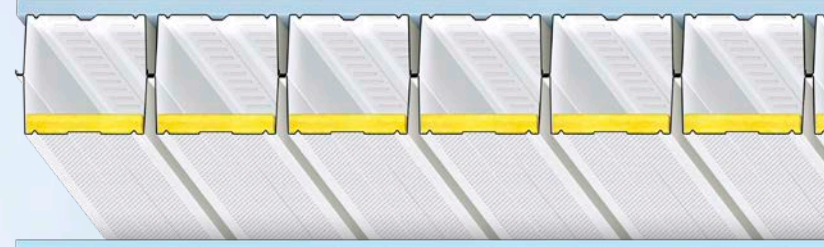


Skydeck® option: SW(A), SWN(A), SWI(A), WP(A), WHF(A), WN(A) and W(A) may be specified to accommodate Solatube® daylighting systems to bring natural light into any design (see page 41).

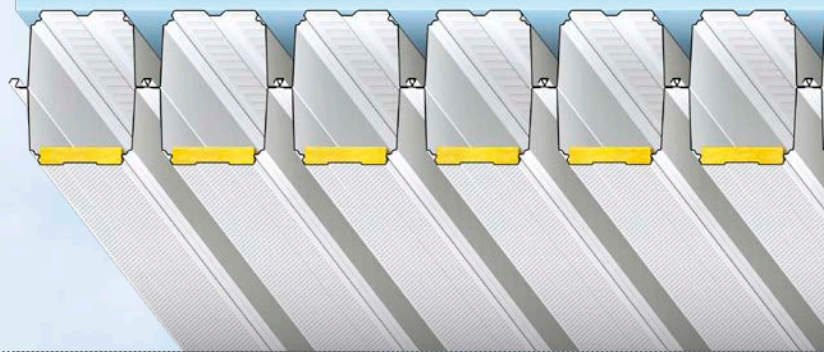
Roof Deck Ceilings



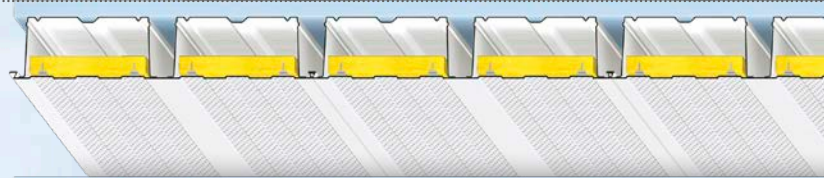
SWA
spans 24'-48'
page 6



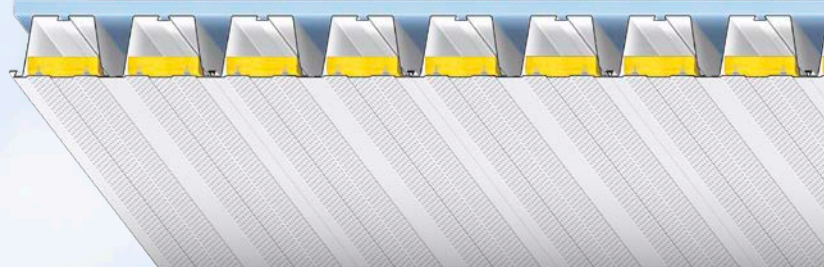
SWNA
spans 24'-50'
page 6



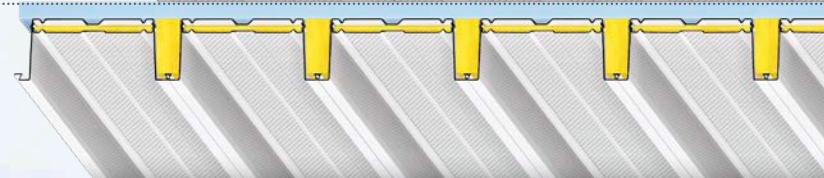
SWIA
spans 26'-58'
page 6



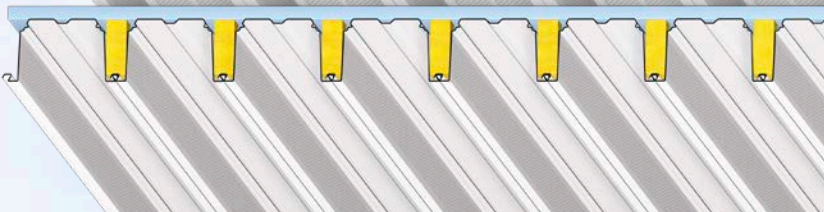
WPA
spans 12'-32'
page 14



EDPA
spans 10'-34'
page 14



WHFA
spans 12'-30'
page 24



WNA
spans 16'-36'
page 26



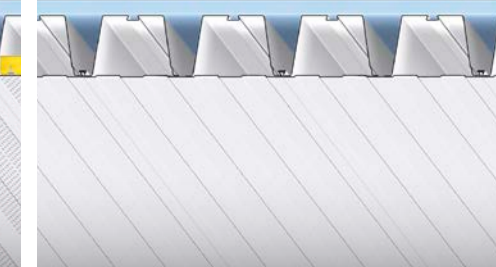
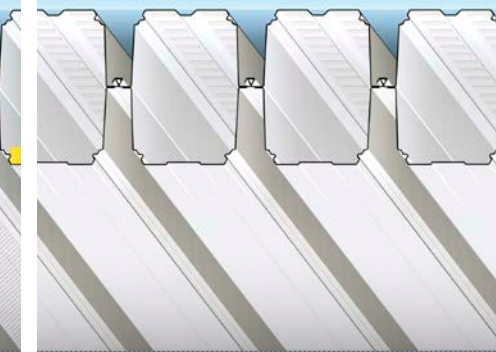
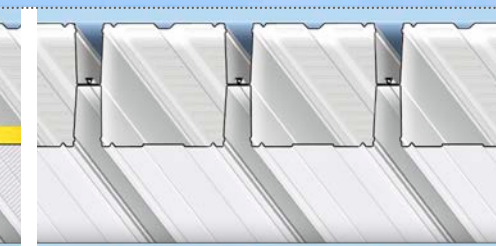
Not shown

EDA
spans 10'-32'
page 26

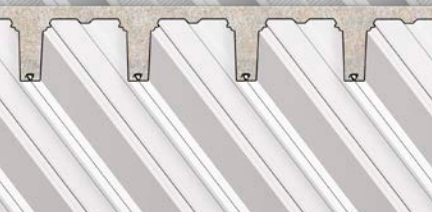
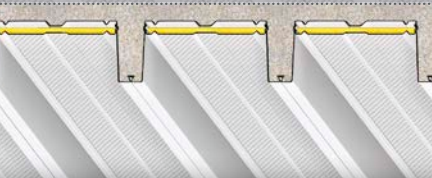
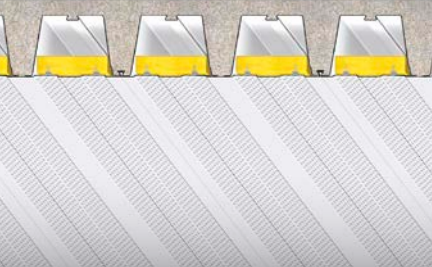
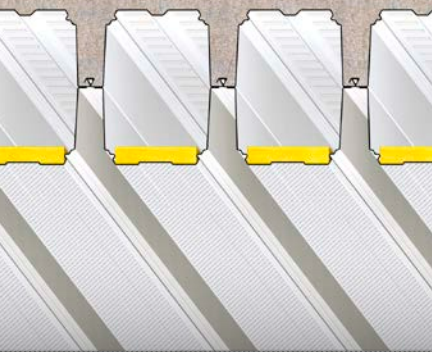
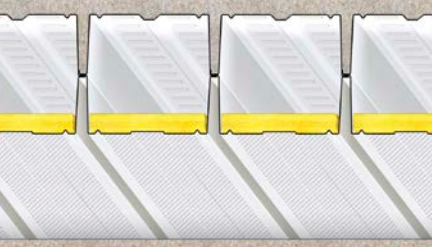
WA
spans 12'-30'
page 24



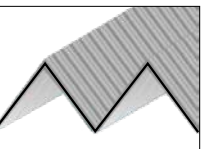
Non-Acoustic



Composite and Form Decks



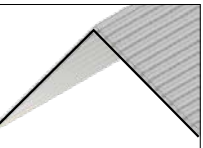
Design Examples:



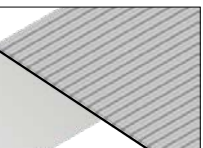
Cathedral Folded Plate



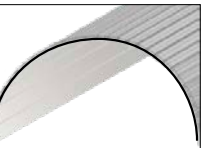
Gambrel Folded Plate



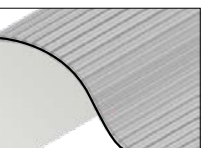
Cathedral



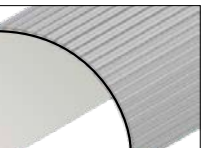
Half Cathedral



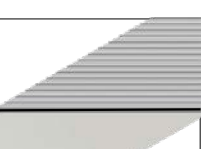
Barrel Vaulted



Serpentine



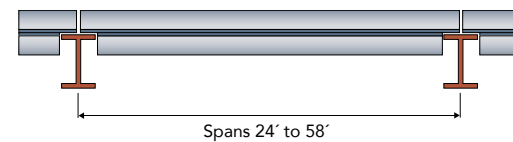
Half Vaulted




Flat

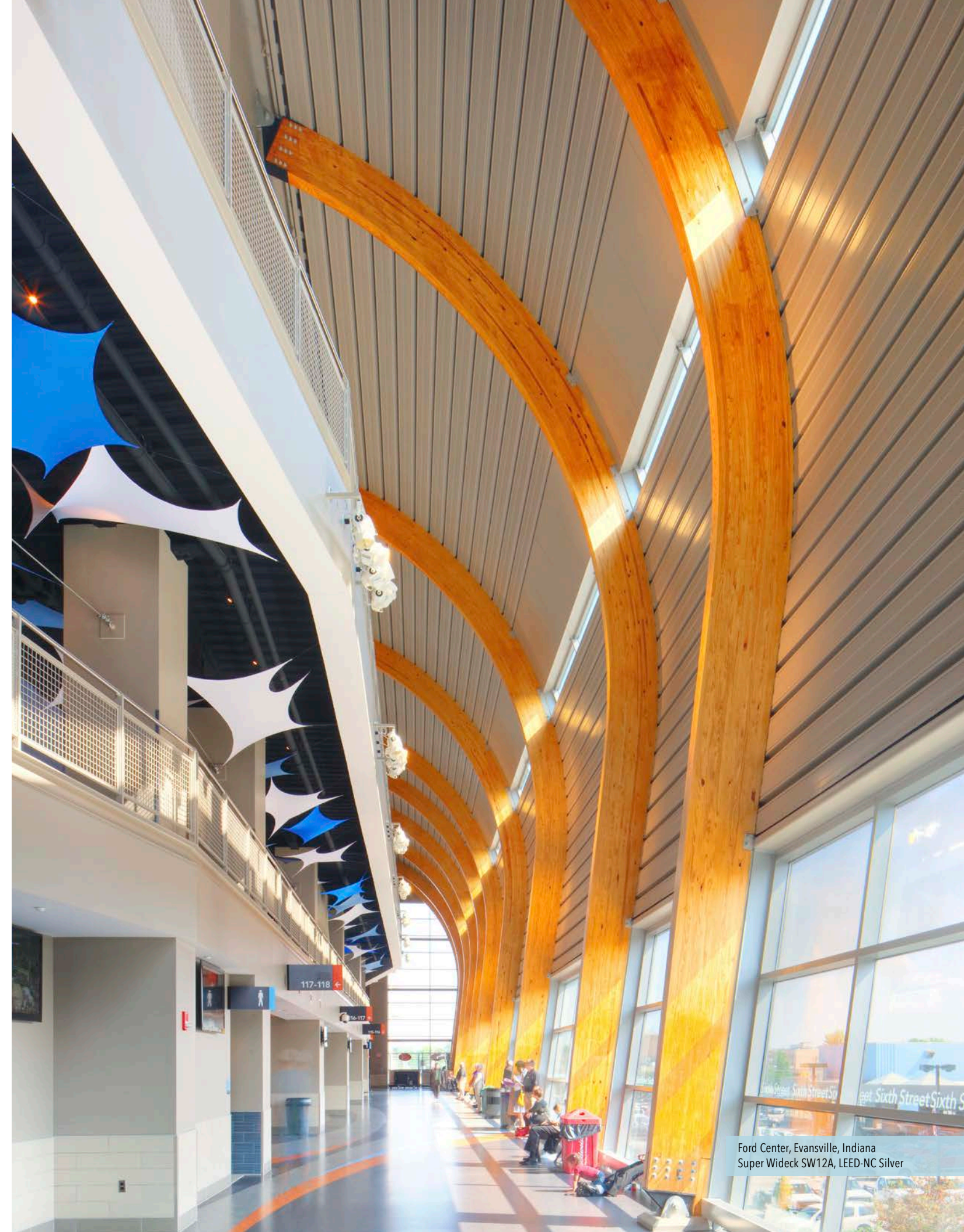
Super Wideck® SWA, SWNA & SWIA

Super Wideck is designed and manufactured to give architects and engineers the ability to clear span the structural framing system from 24 to 58 feet. Three acoustic roof and floor deck ceiling systems visually establish three distinct beamed ceiling appearances. The ceiling appearance of Super Wideck is superior to other systems since the welding of the panel joints occurs 4½ to 9¼ inches above the ceiling surface. Super Wideck profiles can provide noise reduction coefficients as high as .95. Across some sound frequency ranges, Super Wideck achieves perfect absorption. Super Wideck with the acoustic option has perforations across the horizontal surface of the ceiling. Compared to the precast alternatives for similar spans, Super Wideck can be 80% lighter. This weight savings allows the designer to create additional project savings in the structural framing and foundations of the building. The erection of Super Wideck is simplified because the inset enables the top of the panel to be welded to the supports with no special operations required (pictured below). With the double panel system of Super Wideck all of the roofing system fasteners are hidden from the ceiling surface. Super Wideck is available galvanized, or galvanized with a factory prime coat of paint ready to accept the finish coat of paint. In many instances, the Super Wideck panels may clear span from wall to wall of the building, creating an unobstructed open view that is highly light reflective.



The inset-bottom option of Super Wideck can save from 4½ to 9¼ inches of height above the truss. The inset also permits the top to be welded to the structural supports with no special operations required.

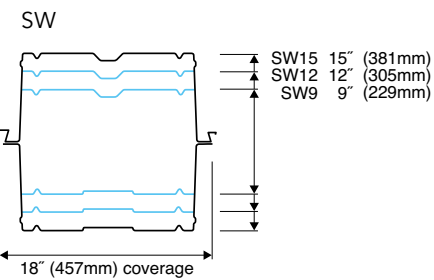
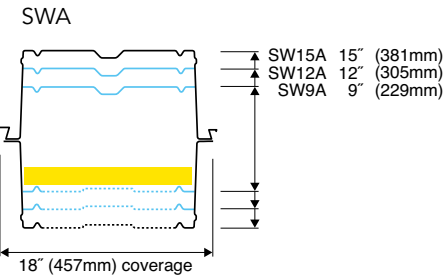
 Specify SW(A), SWN(A), and SWI(A) with the Skydeck® option to accommodate innovative Solatube® daylighting systems that bring natural light indoors (see page 41).



Super Wideck® SW(A) Technical Tables

SPANS
24'-48'

ACOUSTIC (SWA) NON-ACOUSTIC (SW)



SWA & SW Section Properties (per foot of width)

Deck Type	Gage	Weight (psf)	I _b (in. ⁴)	S _p (in. ³)	S _N (in. ³)	Allowable Support Reaction (PLF)
SW9A	18/18	6.2	19.39	3.06	1.99	662
	16/16	7.8	25.74	4.36	2.83	1021
	14/14	9.8	32.88	5.99	3.91	1523
SW12A	18/18	6.8	35.93	4.12	2.88	681
	16/16	8.7	48.25	6.04	4.10	1055
	14/14	10.8	62.45	8.30	5.72	1579
SW15A	18/18	7.4	58.21	5.18	3.70	694
	16/16	9.5	78.44	7.65	5.28	1081
	14/14	11.9	101.91	10.61	7.39	1623
SW9	18/18	6.3	20.63	3.12	2.12	662
	16/16	7.9	27.38	4.45	3.01	1021
	14/14	9.8	34.98	6.11	4.16	1523
SW12	18/18	6.9	38.22	4.20	3.06	681
	16/16	8.8	51.33	6.16	4.36	1055
	14/14	10.9	66.44	8.47	6.09	1579
SW15	18/18	7.5	61.93	5.29	3.94	694
	16/16	9.6	83.45	7.81	5.62	1081
	14/14	12.0	108.42	10.83	7.86	1623

*Minimum end support bearing lengths (see Note 5 below):
SW9(A) = 4", SW12(A) = 5", SW15(A) = 6"

SWA Noise Reduction Coefficients

Type	Absorption Coefficients						NRC
	125Hz	250Hz	500Hz	1000Hz	2000Hz	4000Hz	
SW9A	0.87	1.12	0.97	0.90	0.73	0.66	0.95
SW12A	1.00	1.06	0.92	0.90	0.73	0.62	0.90
SW15A	0.98	1.03	0.93	0.87	0.75	0.61	0.90

In accordance with ASTM C423 and E795.
Consult EPIC Metals for other test results and individual reports.

IAPMO Evaluation Report Number 0226.

SWA & SW Load Table — Uniform Total Load (Dead and Live) in Pounds Per Square Foot

Deck Type	No. Spans	Gage	Span Length Center to Center of Supports (ft.)																					
			24	26	28	30	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
SW9A	1	18/18	55/92	51/72	47/58	44/47	41/36	40/32	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
		16/16	85/122	79/96	73/77	68/63	64/48	62/43	60/38	57/34	54/30	-	-	-	-	-	-	-	-	-	-	-	-	-
		14/14	127/156	117/123	109/98	102/80	94/62	88/55	83/48	78/43	74/39	70/35	66/31	-	-	-	-	-	-	-	-	-	-	-
SW12A	1	18/18	57/171	52/134	49/107	45/87	43/67	41/60	40/53	39/47	38/42	37/38	36/34	35/31	-	-	-	-	-	-	-	-	-	-
		16/16	88/229	81/180	75/144	70/117	66/91	64/80	62/71	60/63	59/57	57/51	56/46	54/41	53/37	51/34	50/31	-	-	-	-	-	-	-
		14/14	132/297	121/233	113/187	105/152	99/117	96/104	93/92	90/82	88/73	85/66	83/59	81/53	79/48	77/44	75/40	72/36	69/33	66/30	-	-	-	-
SW15A	1	18/18	58/276	53/217	50/174	46/142	43/109	42/97	41/86	40/76	39/68	38/61	37/55	36/50	35/45	34/41	33/37	32/34	32/31	-	-	-	-	-
		16/16	90/373	83/293	77/235	72/191	68/147	66/130	64/116	62/103	60/92	58/82	57/74	55/67	54/60	53/55	51/50	50/45	49/41	48/38	47/35	46/32	-	-
		14/14	135/484	125/381	116/305	108/248	101/191	98/169	95/150	93/134	90/120	88/107	85/96	83/87	81/78	79/71	77/65	75/59	74/54	72/49	71/45	69/41	68/38	-
SW9	1	18/18	55/98	51/77	47/62	44/50	41/39	40/34	39/30	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
		16/16	85/130	79/102	73/82	68/67	64/51	62/45	60/40	58/36	55/32	-	-	-	-	-	-	-	-	-	-	-	-	-
		14/14	127/166	117/131	109/105	102/85	95/66	90/58	85/52	80/46	75/41	71/37	68/33	64/30	-	-	-	-	-	-	-	-	-	-
SW12	1	18/18	57/182	52/143	49/114	45/93	43/72	41/63	40/56	39/50	38/45	37/40	36/36	35/33	-	-	-	-	-	-	-	-	-	-
		16/16	88/244	81/192	75/154	70/125	66/96	64/85	62/76	60/67	59/60	57/54	56/48	54/44	53/39	51/36	50/32	49/30	-	-	-	-	-	-
		14/14	132/316	121/248	113/199	105/162	99/125	96/110	93/98	90/87	88/78	85/70	83/63	81/57	79/51	77/46	75/42	73/38	70/35	67/32	-	-	-	-
SW15	1	18/18	58/294	53/231	50/185	46/151	43/116	42/103	41/91	40/81	39/73	38/65	37/59	36/53	35/48	34/43	33/39	32/36	32/33	31/30	-	-	-	-
		16/16	90/396	83/312	77/250	72/203	68/157	66/139	64/123	62/110	60/98	58/88	57/79	55/71	54/64	53/58	51/53	50/48	49/44	48/40	47/37	46/34	45/31	-
		14/14	135/500	125/405	116/324	108/264	101/204	98/180	95/160	93/142	90/127	88/114	85/102	83/92	81/83	79/76	77/69	75/62	74/57	72/52	71/48	69/44	68/40	-

If higher loads or longer spans are required, contact EPIC Metals.

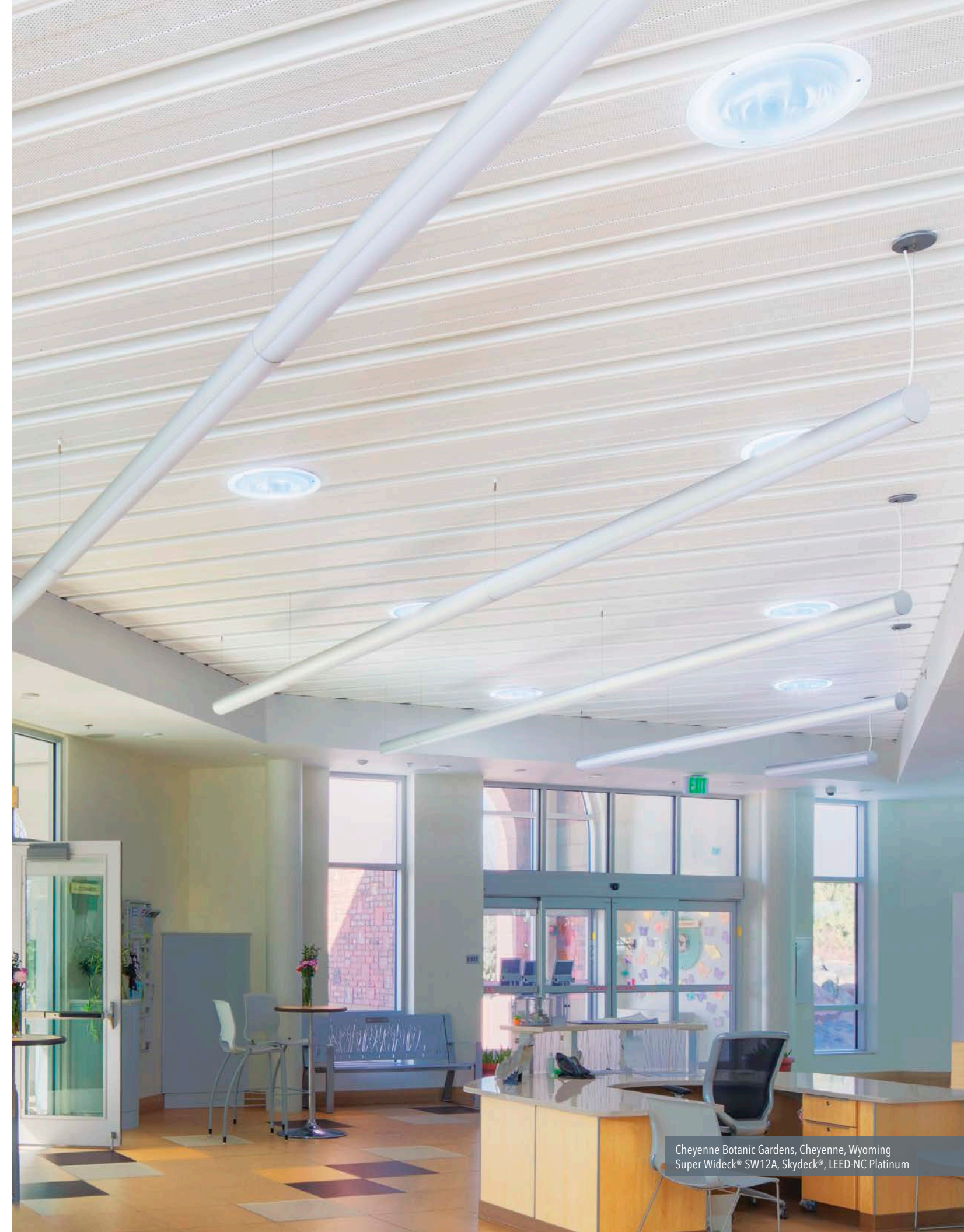
NOTES: 1. Loads are based on ASD Design.

2. Uniform load values listed on the left side of the box, $\frac{100}{50}$, are governed by stress or web crippling and the values listed on the right side, $\frac{100}{50}$, are governed by deflection.

3. The deflection criteria used for generating the tables above were L/240 or 1.5" maximum. The Engineer of Record shall calculate the allowable uniform load if a different deflection criteria is required.

4. Stress governed values assume a maximum allowable stress of 24 ksi.

5. Minimum end support bearing lengths are shown above. If shorter bearing lengths are used, check safe reaction table on page 43.



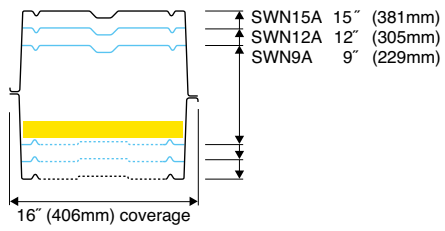
Cheyenne Botanic Gardens, Cheyenne, Wyoming
Super Wideck® SW12A, Skydeck®, LEED-NC Platinum

Super Wideck® SWN(A) Technical Tables

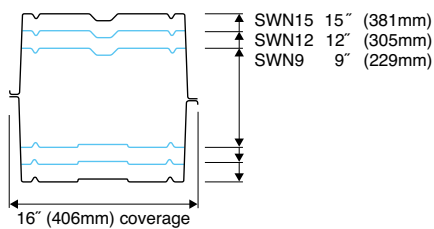
SPANS
24'-50'

ACOUSTIC (SWNA) NON-ACOUSTIC (SWN)

SWNA



SWN



SWNA & SWN Section Properties (per foot of width)

Deck Type	Gage	Weight (psf)	I _b (in. ⁴)	S _p (in. ³)	S _N (in. ³)	Allowable Support Reaction (PLF)
SWN9A	18/18	7.0	21.81	3.44	2.24	745
	16/16	8.8	28.96	4.91	3.18	1149
	14/14	11.0	36.99	6.74	4.40	1713
SWN12A	18/18	7.7	40.42	4.64	3.24	766
	16/16	9.8	54.28	6.80	4.61	1187
	14/14	12.2	70.26	9.34	6.44	1776
SWN15A	18/18	8.3	65.49	5.83	4.16	781
	16/16	10.7	88.25	8.61	5.94	1216
	14/14	13.4	114.65	11.94	8.31	1826
SWN9	18/18	7.1	23.21	3.51	2.39	745
	16/16	8.9	30.80	5.01	3.39	1149
	14/14	11.0	39.35	6.87	4.68	1713
SWN12	18/18	7.8	43.00	4.73	3.44	766
	16/16	9.9	57.75	6.93	4.91	1187
	14/14	12.3	74.75	9.53	6.85	1776
SWN15	18/18	8.4	69.67	5.95	4.43	781
	16/16	10.8	93.88	8.79	6.32	1216
	14/14	13.5	121.97	12.18	8.84	1826

*Minimum end support bearing lengths (see Note 5 below):
SWN9(A) = 4", SWN12(A) = 5", SWN15(A) = 6"

SWNA Noise Reduction Coefficients

Type	Absorption Coefficients						NRC
	125Hz	250Hz	500Hz	1000Hz	2000Hz	4000Hz	
SWN9A*	1.03	1.02	1.00	0.91	0.84	0.61	0.95
SWN12A*	1.03	0.99	0.90	0.88	0.75	0.55	0.90
SWN15A*	1.03	0.93	0.83	0.86	0.80	0.62	0.85

In accordance with ASTM C423 and E795.
Consult EPIC Metals for other test results and individual reports.
*Estimated Values

SWNA & SWN Load Table — Uniform Total Load (Dead and Live) in Pounds Per Square Foot

Deck Type	No. Spans	Gage	Span Length Center to Center of Supports (ft.)																					
			24	26	28	30	32	34	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	
SWN9A	1	18/18	62/104	57/81	53/65	50/53	47/41	44/32	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
		16/16	96/138	88/108	82/87	77/70	72/54	68/43	61/34	57/30	-	-	-	-	-	-	-	-	-	-	-	-	-	-
		14/14	143/176	132/138	122/111	114/90	105/69	93/55	83/43	79/39	75/35	71/31	-	-	-	-	-	-	-	-	-	-	-	-
SWN12A	1	18/18	64/192	59/151	55/121	51/98	48/76	45/60	43/47	41/42	40/38	39/34	38/31	-	-	-	-	-	-	-	-	-	-	
		16/16	99/258	91/203	85/162	79/132	74/102	70/80	66/64	64/57	62/51	61/46	59/42	58/38	57/34	55/31	-	-	-	-	-	-	-	-
		14/14	148/334	137/262	127/210	118/171	111/132	104/104	99/82	96/74	93/66	91/60	89/54	87/49	85/44	81/40	77/37	74/34	71/31	-	-	-	-	-
SWN15A	1	18/18	65/311	60/245	56/196	52/159	49/123	46/97	43/77	42/69	41/62	40/56	39/50	38/46	37/41	36/38	36/34	35/31	-	-	-	-	-	-
		16/16	101/419	94/330	87/264	81/215	76/166	72/130	68/103	66/93	64/83	62/75	61/68	59/62	58/56	57/51	55/46	54/42	53/39	52/36	51/33	50/30	-	-
		14/14	152/545	140/428	130/343	122/279	114/215	107/169	101/134	99/121	96/108	94/98	91/88	89/80	87/73	85/66	83/60	81/55	79/50	78/46	76/43	75/39	73/36	-
SWN9	1	18/18	62/110	57/87	53/69	50/56	47/44	44/34	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
		16/16	96/146	88/115	82/92	77/75	72/58	68/45	62/36	58/32	55/29	-	-	-	-	-	-	-	-	-	-	-	-	-
		14/14	127/166	117/131	109/105	102/85	95/66	85/52	75/41	71/37	68/33	64/30	-	-	-	-	-	-	-	-	-	-	-	-
SWN12	1	18/18	64/204	59/161	55/129	51/105	48/81	45/63	43/50	41/45	40/41	39/37	38/33	37/30	-	-	-	-	-	-	-	-	-	-
		16/16	99/274	91/216	85/173	79/140	74/108	70/85	66/68	64/61	62/55	61/49	59/44	58/40	57/37	55/33	54/30	-	-	-	-	-	-	-
		14/14	148/355	137/279	127/224	118/182	111/140	104/110	99/88	96/79	93/71	91/64	89/58	87/52	85/47	82/43	79/39	75/36	72/33	69/30	-	-	-	-
SWN15	1	18/18	65/331	60/260	56/208	52/169	49/131	46/103	43/82	42/73	41/66	40/59	39/54	38/49	37/44	36/40	36/37	35/33	34/31	-	-	-	-	-
		16/16	101/446	94/351	87/281	81/228	76/176	72/138	68/110	66/99	64/89	62/80	61/72	59/65	58/59	57/54	55/49	54/45	53/41	52/38	51/35	50/32	49/30	-
		14/14	152/500	140/456	130/365	122/297	114/229	107/180	101/143	99/128	96/115	94/104	91/94	89/85	87/77	85/70	83/64	81/59	79/54	78/49	76/45	75/42	73/38	-

If higher loads or longer spans are required, contact EPIC Metals.

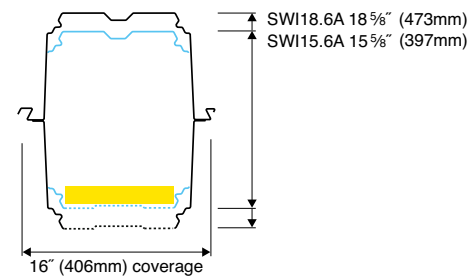
- NOTES: 1. Loads are based on ASD Design.
2. Uniform load values listed on the left side of the box, $\frac{100}{50}$, are governed by stress or web crippling and the values listed on the right side, $\frac{100}{50}$, are governed by deflection.
3. The deflection criteria used for generating the tables above were L/240 or 1.5" maximum. The Engineer of Record shall calculate the allowable uniform load if a different deflection criteria is required.
4. Stress governed values assume a maximum allowable stress of 24 ksi.
5. Minimum end support bearing lengths are shown above. If shorter bearing lengths are used, check safe reaction table on page 43.

Super Wideck® SWI(A) Technical Tables

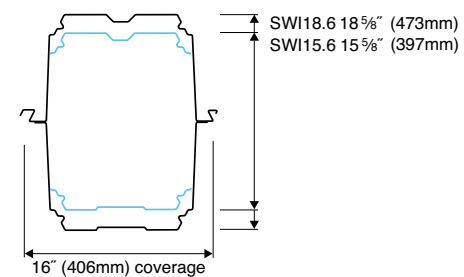
SPANS
26'-58'

ACOUSTIC (SWIA) NON-ACOUSTIC (SWI)

SWIA*



SWI*



*U.S. Patent Number D742,549
Canadian Patent Number 155720

SWIA & SWI Section Properties (per foot of width)

Deck Type	Gage	Weight (psf)	I _b (in. ⁴)	S _p (in. ³)	S _N (in. ³)	Allowable Support Reaction (PLF)
SWI15.6A	18/18	7.6	59.51	6.05	4.81	819
	16/16	9.7	77.74	8.19	6.50	1266
	14/14	12.1	99.68	10.90	8.58	1890
SWI18.6A	18/18	8.4	89.18	7.41	6.01	781
	16/16	10.6	116.62	10.05	8.14	1216
	14/14	13.3	149.85	13.39	10.78	1825
SWI15.6	18/18	7.6	63.31	6.17	5.06	819
	16/16	9.7	82.70	8.36	6.84	1266
	14/14	12.1	106.04	11.12	9.03	1890
SWI18.6	18/18	8.4	94.87	7.56	6.33	781
	16/16	10.6	124.06	10.25	8.57	1216
	14/14	13.3	159.41	13.66	11.35	1825

*Allowable reaction based on 6" end bearing length.

SWIA Noise Reduction Coefficients

Type	Absorption Coefficients						NRC
	125Hz	250Hz	500Hz	1000Hz	2000Hz	4000Hz	
SWI15.6A*	0.96	0.98	0.92	0.87	0.79	0.66	0.90
SWI18.6A	0.96	0.98	0.92	0.87	0.79	0.66	0.90

In accordance with ASTM C423 and E795.
Consult EPIC Metals for other test results and individual reports.
*Estimated Values

SWIA & SWI Load Table — Uniform Total Load (Dead and Live) in Pounds Per Square Foot

Deck Type	No. Spans	Gage	Span Length Center to Center of Supports (ft.)																				
			26	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58				
SWI15.6A	1	18/18	63/222	59/178	55/145	51/112	48/88	46/70	43/56	41/46	39/38	37/31	36/26	-	-	-	-	-	-	-	-	-	-
		16/16	97/290	90/233	84/189	79/146	74/115	70/91	67/73	63/60	60/49	58/41	55/34	53/29	51/25	-	-	-	-	-	-	-	-
		14/14	145/372	135/298	126/242	118/187	111/147	105/117	99/94	95/77	90/63	86/52	82/44	76/37	70/31	64/27	-	-	-	-	-	-	-
SWI18.6A	1	18/18	60/333	56/267	52/217	49/168	46/131	43/105	41/84	39/69	37/56	36/47	34/39	33/33	31/28	-	-	-	-	-	-	-	-
		16/16	94/436	87/349	81/284	76/219	72/172	68/137	64/110	61/90	58/74	55/61	53/51	51/43	49/37	47/31	45/27	-	-	-	-	-	-
		14/14	140/500	130/448	122/364	114/282	107/221	101/176	96/142	91/115	87/95	83/79	79/66	76/56	73/47	70/40	68/35	65/30	63/26	-	-	-	-
SWI15.6	1	18/18	63/237	59/189	55/154	51/119	48/93	46/74	43/60	41/49	39/40	37/33	36/28	-	-	-	-	-	-	-	-	-	-
		16/16	97/309	90/247	84/201	79/155	74/122	70/97	67/78	63/64	60/52	58/43	55/36	53/31	51/26	-	-	-	-	-	-	-	-
		14/14	145/396	135/317	126/258	118/199	111/156	105/124	99/100	95/82	90/67	86/56	82/47	77/39	71/33	66/29	61/25	-	-	-	-	-	-
SWI18.6	1	18/18	60/354	56/284	52/231	49/178	46/140	43/111	41/90	39/73	37/60	36/50	34/42	33/35	31/30	30/26	-	-	-	-	-	-	-
		16/16	94/463	87/371	81/302	76/233	72/183	68/145	64/117	61/95	58/79	55/65	53/55	51/46	49/39	47/33	45/29	43/25	-	-	-	-	-
		14/14	140/500	130/477	122/388	114/299	107/235	101/187	96/151	91/123	87/101	83/84	79/70	76/59	73/50	70/43	68/37	65/32	63/28	-	-	-	-

If higher loads or longer spans are required, contact EPIC Metals.

- NOTES: 1. Loads are based on ASD Design.
2. Uniform load values listed on the left side of the box, $\frac{100}{50}$, are governed by stress or web crippling and the values listed on the right side, $\frac{100}{50}$, are governed by deflection.
3. The deflection criteria used for generating the tables above were L/240 or 1.5" maximum. The Engineer of Record shall calculate the allowable uniform load if a different deflection criteria is required.
4. Stress governed values assume a maximum allowable stress of 24 ksi.
5. Minimum end support bearing lengths are shown above. If shorter bearing lengths are used, check safe reaction table on page 43.

Super Wideck® SW(A), SWN(A) & SWI(A) Specifications

Notes: Omit underlined areas for non-acoustic applications. Please fill in deck type under 2.2 Materials, Part A. For acoustic ceiling deck, please fill in required NRC under 2.3 Fabrication, Part 5. For the additional specification language covering factory reinforced openings to accommodate sprinkler pipes, lights, speakers, or Skydeck® openings for Solatube® daylighting systems, contact EPIC Metals.

PART 1: GENERAL

1.1 SUMMARY

- A. The requirements of this specification section include all materials, equipment, and labor necessary to furnish and install an EPIC Wideck Roof Deck/Ceiling System.

1.2 SUBMITTALS

- A. Product Data: Submit manufacturer's specifications, section properties, load tables, diaphragm shear tables, dimensions, finishes, and noise reduction coefficients.
- B. Shop Drawings: Submit panel placement drawings showing profiles, material thicknesses, finishes, layout, anchorage, and openings as dimensioned on the structural drawings. Show access openings and covers if required.
- C. Samples: Submit full width sample if requested to verify compliance with the specifications and the level of quality.

1.3 REFERENCE STANDARDS

- A. Section Properties: Shall be computed in accordance with the *American Iron and Steel Institute (AISI) Specification for Design of Cold-Formed Steel Structural Members*.
- B. Welding: Shall comply with applicable provisions of the *American Welding Society (AWS) D1.3 Structural Welding Code—Sheet Steel*.
- C. Superimposed Load and Diaphragm Shear Capacities: Shall be computed in accordance with the requirements of the Steel Deck Institute (SDI).
- D. Noise Reduction Coefficients: Shall be verified by the results of sound absorption tests conducted in accordance with ASTM C423 and E795.
- E. Manufacturer shall have been regularly engaged in the production of roof deck ceiling systems deeper than 8" for a period of at least seven years.
- F. Independent test reports will be provided that demonstrate that the acoustical elements are securely attached to prevent dislocation or blow out at wind gusts of up to 100 miles per hour.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Wideck panels shall be protected from damage during delivery, storage, and handling.
- B. If storage at the jobsite is required, Wideck panels shall be elevated above the ground, sloped to provide drainage, and protected from weather with ventilated covering.

1.5 COORDINATION

- A. Coordinate length of fasteners for roofing and thermal insulation to avoid penetrating the finished bottom surface of the SW Wideck panels.
- B. Coordinate location and size of shop-cut access openings in bottom of Wideck panels with affected trades.

PART 2: PRODUCTS

2.1 MANUFACTURER

- A. In accordance with the requirements of this specification section, provide products manufactured by EPIC Metals, Rankin, PA.
- B. The type of Wideck panels, design thickness, section properties, and NRC shall be shown on the structural design drawings.

2.2 MATERIALS

- A. Type SW ___ Wideck panels shall be cold-formed from steel coils conforming to ASTM A653, Structural Quality, Grade 40 with minimum yield strength of 40 ksi.
- B. Before forming, the steel coils shall have received a hot-dip protective coating of zinc conforming to ASTM A924, Class G60 or G90, as defined in ASTM A653.
- C. The minimum uncoated thickness of materials furnished shall not be less than 95% of the design thickness.

2.3 FABRICATION

- A. Wideck panels shall be cold-formed by the continuous roll forming process and resistance-welded together to form an integral cellular panel.
- Wideck panels shall have interlocking type sidelaps suitable for screw or weld fastening.
 - Wideck panels shall have roll-formed embossments located between the longitudinal stiffening ribs in the top flanges to enhance the structural performance.
 - Shallow stiffening ribs shall be roll-formed into the bottom section of Wideck panels. Ribs shall be located in the area between the webs to enhance flatness of the bottom plate.
 - (Omit this paragraph if prime painting is not required.)
The bottom surfaces of Wideck panels shall be prime painted at the factory. Before painting, the galvanized steel shall be chemically cleaned and coated with a pretreatment followed by a coat of manufacturer's standard prime paint and then oven-cured. Compatibility of field-applied finish paint with factory-applied prime paint shall be the responsibility of the painting contractor.

NOTE: CONTACT EPIC METALS FOR SPECIAL PAINTING SYSTEMS THAT ARE RECOMMENDED FOR NATATORIUMS OR OTHER HIGH HUMIDITY APPLICATIONS.

- For acoustic Wideck panels, the bottom section in the area located between the webs shall be perforated for enhanced acoustic performance with uniform rows of holes. Acoustic elements shall be provided for the cells of the panels. These shall be factory-installed. The acoustic elements shall be supported above the perforated surface to avoid plugging the holes when field painted. A minimum NRC value of ___ shall be provided. This value shall be established by sound absorption tests without the use of thermal insulation above the panels.

2.4 ACCESSORIES

- A. Manufacturer's standard ridge plates, valley plates, transition plates, and closures shall be provided as indicated on the structural drawings.
- B. Openings and reinforcement for openings noted specifically "by the deck manufacturer" on the structural drawings shall be provided.
- C. Wideck panels requiring access openings shall be shown on the structural or architectural drawings. Openings shall be shop-cut in the bottom plate area between ribs 8" wide to the length required but not exceeding 8'-0" with a minimum of 12" between openings. Access covers shall be fabricated from minimum 18 gage galvanized material to match the finish and profile of the adjacent deck surface, including stiffening ribs and perforations. Covers shall be factory-attached with #10 screws at 4" to 8" on center and shall be cable suspended.
- D. Where panels continue from the interior of the building through to the exterior of the building (for example as a cantilever canopy): the panels will be perforated on the interior and not perforated on the exterior. Air dams will be provided to minimize the movement of conditioned air from the interior of the building to the exterior.



Penn State University, Panzer Lacrosse Stadium, State College, Pennsylvania, Super Wideck SW9

PART 3: EXECUTION

3.1 GENERAL

- A. The Wideck Roof/Ceiling System shall be installed in strict accordance with the manufacturer's instructions, approved erection drawings, and all applicable safety regulations.

3.2 PREPARATION

- A. Bundles of material shall be located on the supporting frame in such a manner that overloading of any of the individual framing members does not occur.

3.3 INSTALLATION

- A. Before being permanently fastened, Wideck panels shall be placed on the supporting frame and adjusted to final position with ends accurately aligned and adequately bearing on the supporting frame. Consistent coverage shall be maintained so that panels located in adjacent bays will be properly aligned.
- B. Cutting of Wideck panels to suit jobsite conditions shall be performed in a neat and workmanlike manner. Only those openings indicated on the structural drawings shall be cut. Other openings shall be cut and reinforced by those requiring the opening as approved by the structural engineer.

- C. Wideck panels shall be fastened to all supporting members with two 3/4" diameter puddle welds per 18" or 16" wide panel or as indicated on the manufacturer's erection drawings.
- The sides of Wideck panels located at the perimeter of the building shall be fastened to supporting members at a maximum spacing of 36" on center or less as indicated on the manufacturer's erection drawings.
- D. The sidelaps of Wideck panels shall be fastened together by 1 1/2" long fillet welds or #14 screws at a maximum of 36" on center or less as indicated on the manufacturer's erection drawings.
- E. Construction loads shall not be applied to Wideck panels until after the panels are permanently fastened to supporting members and sidelaps are attached, and shall not exceed the load-carrying capacity of the panels.
- F. Items such as ceilings, light fixtures, conduit, pipe, and ductwork shall not be suspended from Wideck panels without specific approval of the structural engineer.


Wideck® WPA & EDPA

The WPA and EDPA profile types give a ceiling appearance that is flush with minor shadow lines. These systems can provide noise reduction coefficient values from .90 to 1.00 (NRC of 1.00 = perfect absorption). The profiles can be specified as acoustic (A) with perforations in the horizontal surface of the ceiling. The acoustic panels and the non-acoustic panels are manufactured with minor shadow lines to reduce a wave appearance in the ceiling surface. The flush ceiling appearance of these systems serves to hide the roofing system fasteners and create higher levels of sound absorption. WPA and EDPA profiles are manufactured in various gages and depths to efficiently clear span from 10 to 34 feet. Utility systems can be hidden within the cells of these floor or roof deck ceiling panels such as lighting fixtures, sprinkler lines, electrical wiring, and speakers. Type WP and EDP non-acoustic flat ceiling profiles and special factory-applied paint finishes are especially beneficial in food, drug, and laundry processing facilities that are required to maintain rigid sanitary conditions. Wideck can be washed to maintain a clean environment for these special-purpose buildings.

The type WPA has 36 inches of coverage and is available in 4½, 6, and 7½ inch depths. These profiles have 50% fewer sidelap joints with minor reductions in structural capacities at a more economical cost to manufacture and install. The wider cells of type WPA can also accommodate larger fixtures and equipment.

Type EDPA profiles have 24 inches of coverage and can be specified in depths of 3, 4½, 6, and 7½ inches to provide the structural attributes required for the designed span.

Wideck types WPA and EDPA are specified embossed (to mask the welds of the panels, see page 42) and galvanized with a factory prime coat of paint. After the panels are erected in place, the specified color of finish paint is applied to complete the desired ceiling appearance. The flush appearance of these profiles accentuates the expansive clear spans of the architect's design and focuses the building occupants' attention on the beauty of the structure.

 Specify WP(A) with the Skydeck® option to accommodate innovative Solatube® daylighting systems that bring natural light indoors (see page 41).



Rockaway YMCA, Arverne, New York
Wideck WP750A, Natacoat®



Mercedes Benz Dealership, Burlington, Ontario
Wideck WP750A

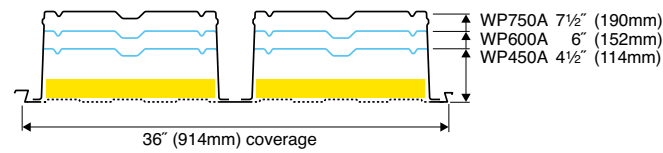
Wideck® WP(A) Technical Tables

SPANS
12'-32'

SPANS
12'-32'

ACOUSTIC (WPA)

WPA



WPA Noise Reduction Coefficients

Type	Absorption Coefficients						NRC
	125Hz	250Hz	500Hz	1000Hz	2000Hz	4000Hz	
WP450A	0.58	0.99	1.14	0.92	0.82	0.61	0.95
WP600A	0.68	1.18	1.06	0.89	0.80	0.61	1.00
WP750A	0.77	1.17	1.03	0.91	0.82	0.61	1.00

In accordance with ASTM C423 and E795.

Consult EPIC Metals for other test results and individual reports.

WPA Section Properties (per foot of width)

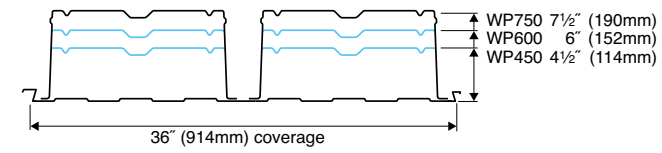
Deck Type	Gage	Weight (psf)	I _D (in. ⁴)	S _p (in. ³)	S _N (in. ³)	Allowable Support Reaction (PLF)	
						End*	Int.*
WP450A	18/18	5.0	5.00	1.24	1.09	662	1283
	18/16	5.5	5.45	1.26	1.33	662	1283
	16/18	5.7	6.01	1.79	1.26	1021	1955
	16/16	6.3	6.59	1.81	1.51	1021	1955
	14/16	7.2	7.79	2.41	1.67	1523	2893
WP600A	18/18	5.3	9.29	1.71	1.52	629	1276
	18/16	5.9	10.08	1.72	1.86	629	1276
	16/18	6.1	11.33	2.55	1.78	978	1946
	16/16	6.7	12.42	2.58	2.12	978	1946
	14/16	7.7	14.60	3.53	2.43	1467	2881
WP750A	18/18	5.6	14.97	2.18	1.95	600	1269
	18/16	6.2	16.20	2.18	2.38	600	1269
	16/18	6.5	18.47	3.29	2.31	939	1937
	16/16	7.1	20.17	3.31	2.74	939	1937
	14/16	8.2	23.82	4.61	3.16	1417	2870

* Minimum end and interior support bearing lengths (see Note 5 below):

End = 4"
Interior = 6"

NON-ACOUSTIC (WP)

WP



WP Section Properties (per foot of width)

Deck Type	Gage	Weight (psf)	I _D (in. ⁴)	S _p (in. ³)	S _N (in. ³)	Allowable Support Reaction (PLF)	
						End*	Int.*
WP450	18/18	5.0	5.26	1.31	1.14	662	1283
	18/16	5.5	5.73	1.32	1.40	662	1283
	16/18	5.7	6.33	1.88	1.33	1021	1955
	16/16	6.3	6.94	1.90	1.59	1021	1955
	14/16	7.2	8.20	2.54	1.76	1523	2893
WP600	18/18	5.3	9.78	1.80	1.60	629	1276
	18/16	5.9	10.61	1.81	1.95	629	1276
	16/18	6.1	11.93	2.69	1.88	978	1946
	16/16	6.7	13.08	2.71	2.23	978	1946
	14/16	7.7	15.36	3.71	2.56	1467	2881
WP750	18/18	5.6	15.76	2.29	2.05	600	1269
	18/16	6.2	17.06	2.30	2.51	600	1269
	16/18	6.5	19.45	3.46	2.43	939	1937
	16/16	7.1	21.24	3.49	2.88	939	1937
	14/16	8.2	25.07	4.85	3.33	1417	2870

* Minimum end and interior support bearing lengths (see Note 5 below):

End = 4"
Interior = 6"

WPA Load Table — Uniform Total Load (Dead and Live) in Pounds Per Square Foot

Deck Type	No. Spans	Gage	Span Length Center to Center of Supports (ft.)																			
			12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	30	32	
WP450A	1	18/18	110/190	102/149	95/120	88/97	78/80	69/67	61/56	55/48	50/41	45/34	41/28	-	-	-	-	-	-	-	-	
		18/16	110/207	102/163	95/130	88/106	79/87	70/73	62/61	56/52	50/45	46/37	42/31	-	-	-	-	-	-	-	-	
		16/18	170/228	157/179	146/144	127/117	112/96	99/80	88/68	79/57	72/49	65/41	59/34	54/28	-	-	-	-	-	-	-	-
		16/16	170/251	157/197	146/158	129/128	113/106	100/88	89/74	80/63	72/54	66/45	60/37	55/31	-	-	-	-	-	-	-	-
		14/16	254/296	229/233	197/186	172/152	151/125	134/104	119/88	107/75	97/64	88/53	80/44	73/37	67/31	-	-	-	-	-	-	-
WP600A	1	18/18	105/353	97/278	90/222	84/181	79/149	74/124	70/105	66/89	63/76	60/63	56/52	52/44	47/37	44/31	-	-	-	-	-	
		18/16	105/383	97/301	90/241	84/196	79/162	74/135	70/114	66/97	63/83	60/68	57/57	52/47	48/40	44/34	41/29	-	-	-	-	
		16/18	163/431	150/339	140/271	130/220	122/182	115/151	109/128	103/108	98/93	93/77	84/64	77/53	71/45	65/38	60/33	56/28	-	-	-	-
		16/16	163/472	150/371	140/297	130/242	122/199	115/166	109/140	103/119	98/102	93/84	85/70	78/58	72/49	66/42	61/36	57/31	-	-	-	-
		14/16	245/500	226/436	210/349	196/284	183/234	173/195	163/164	154/140	141/120	128/99	117/82	107/68	98/58	90/49	84/42	78/36	72/31	-	-	-
WP750A	1	18/18	100/500	92/447	86/358	80/291	75/240	71/200	67/169	63/143	60/123	57/101	55/84	52/70	50/59	48/50	46/43	44/37	43/32	-	-	
		18/16	100/500	92/484	86/388	80/315	75/260	71/217	67/182	63/155	60/133	57/109	55/91	52/76	50/64	48/54	46/47	44/40	43/35	39/26	-	
		16/18	157/500	144/500	134/442	125/359	117/296	110/247	104/208	99/177	94/152	89/125	85/104	82/87	78/73	75/62	72/53	70/46	67/39	58/30	-	
		16/16	157/500	144/500	134/483	125/392	117/323	110/270	104/227	99/193	94/166	89/136	85/113	82/95	78/80	75/68	72/58	70/50	67/43	59/33	-	
		14/16	236/500	218/500	202/500	189/463	177/382	167/318	157/268	149/228	142/196	135/161	129/134	123/112	118/94	113/80	109/68	101/59	94/51	82/39	72/30	

If higher loads or longer spans are required, contact EPIC Metals.

NOTES: 1. Loads are based on ASD Design.

- Uniform load values listed on the left side of the box, $\frac{100}{50}$, are governed by stress or web crippling and the values listed on the right side, $\frac{100}{50}$, are governed by deflection.
- The deflection criteria used for generating the tables above were L/240 or 1" maximum. The Engineer of Record shall calculate the allowable uniform load if a different deflection criteria is required.
- Stress governed values assume a maximum allowable stress of 24 ksi.
- Minimum end support bearing lengths are shown above. If shorter bearing lengths are used, check safe reaction table on page 43.

WP Load Table — Uniform Total Load (Dead and Live) in Pounds Per Square Foot

Deck Type	No. Spans	Gage	Span Length Center to Center of Supports (ft.)																		
			12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	30	32
WP450	1	18/18	110/200	102/157	95/126	88/102	82/84	73/70	65/59	58/50	53/43	48/36	43/29	-	-	-	-	-	-	-	-
		18/16	110/218	102/171	95/137	88/111	83/92	73/77	65/64	59/55	53/47	48/39	44/32	40/27	-	-	-	-	-	-	-
		16/18	170/240	157/189	146/151	134/123	118/101	104/85	93/71	83/61	75/52	68/43	62/35	57/30	-	-	-	-	-	-	-
		16/16	170/264	157/207	146/166	135/135	119/111	105/93	94/78	84/66	76/57	69/47	63/39	58/33	53/27	-	-	-	-	-	-
		14/16	254/312	234/245	207/196	181/160	159/131	141/110	125/92	113/79	102/67	92/55	84/46	77/38	71/32	65/28	-	-	-	-	-
WP600	1	18/18	105/372	97/292	90/234	84/190	79/157	74/131	70/110	66/94	63/80	60/66	57/55	54/46	50/39	46/33	43/28	-	-	-	-
		18/16	105/403	97/317	90/254	84/206	79/170	74/142	70/119	66/102	63/87	60/72	57/59	55/50	50/42	46/36	43/30	-	-	-	-
		16/18	163/453	150/357	140/285	130/232	122/191	115/159	109/134	103/114	98/98	93/81	89/67	81/56	75/47	69/40	64/34	59/29	-	-	-
		16/16	163/497	150/391	140/313	130/254	122/210	115/175	109/147	103/125	98/107	93/88	89/73	82/61	75/52	69/44	64/38	60/32	55/28	-	-
		14/16	245/500	226/459	210/368	196/299	183/246	173/205	163/173	154/147	147/126	135/104	123/86	112/72	103/61	95/52	88/44	81/38	76/33	-	-
WP750	1	18/18	100/500	92/471	86/377	80/307	75/253	71/211	67/177	63/151	60/129	57/106	55/88	52/74	50/62	48/53	46/45	44/39	43/34	40/26	-
		18/16	100/500	92/500	86/408	80/332	75/273	71/228	67/192	63/163	60/140	57/115	55/96	52/80	50/68	48/57	46/49	44/42	43/36	40/28	-
		16/18	157/500	144/500	134/465	125/378	117/312	110/260	104/219	99/186	94/160	89/131	85/109	82/91	78/77	75/65	72/56	70/48	67/42	62/32	-
		16/16	157/500	144/500	134/500	125/413	117/340	110/284	104/239	99/203	94/174	89/143	85/119	82/100	78/84	75/71	72/61	70/52	67/45	62/34	55/27
		14/16	236/500	218/500	202/500	189/488	177/402	167/335	157/282	149/240	142/206	135/169	129/141	123/118	118/99	113/84	109/72	105/62	99/54	86/41	76/31

If higher loads or longer spans are required, contact EPIC Metals.

NOTES: 1. Loads are based on ASD Design.

- Uniform load values listed on the left side of the box, $\frac{100}{50}$, are governed by stress or web crippling and the values listed on the right side, $\frac{100}{50}$, are governed by deflection.
- The deflection criteria used for generating the tables above were L/240 or 1" maximum. The Engineer of Record shall calculate the allowable uniform load if a different deflection criteria is required.
- Stress governed values assume a maximum allowable stress of 24 ksi.
- Minimum end support bearing lengths are shown above. If shorter bearing lengths are used, check safe reaction table on page 43.

Wideck® WP(A) & EDP(A) Specifications

Notes: Omit underlined areas for non-acoustic applications. Please fill in deck type under 2.2 Materials, part A. For acoustic ceiling deck, please fill in required NRC under 2.3 Fabrication, part 6. For the additional specification language covering factory reinforced openings in type WP or type EDP to accommodate sprinkler pipes, lights, speakers, or in type WP to accommodate Skydeck® openings for Solutube® daylighting systems, contact EPIC Metals.

PART 1: GENERAL

1.1 SUMMARY

- A. The requirements of this specification section include all materials, equipment, and labor necessary to furnish and install an EPIC Wideck Roof Deck/Ceiling System.

1.2 SUBMITTALS

- A. Product Data: Submit manufacturer's specifications, section properties, load tables, diaphragm shear tables, dimensions, finishes, and noise reduction coefficients.
- B. Shop Drawings: Submit panel placement drawings showing profiles, material thicknesses, finishes, layout, anchorage, and openings as dimensioned on the structural drawings. Show access openings and covers if required.
- C. Samples: Submit full width sample if requested to verify compliance with the specifications and the level of quality.

1.3 REFERENCE STANDARDS

- A. Section Properties: Shall be computed in accordance with the *American Iron and Steel Institute (AISI) Specification for Design of Cold-Formed Steel Structural Members*.
- B. Welding: Shall comply with applicable provisions of the *American Welding Society (AWS) D1.3 Structural Welding Code—Sheet Steel*.
- C. Superimposed Load and Diaphragm Shear Capacities: Shall be computed in accordance with the requirements of the Steel Deck Institute (SDI).
- D. Noise Reduction Coefficients: Shall be verified by the results of sound absorption tests conducted in accordance with ASTM C423 and E795.
- E. Manufacturer shall have been regularly engaged in the production of roof deck ceiling systems with all of the required features for a period of at least seven years.
- F. Independent test reports will be provided that demonstrate that the acoustical elements are securely attached to prevent dislocation or blow out at wind gusts of up to 100 miles per hour.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Wideck panels shall be protected from damage during delivery, storage, and handling.
- B. If storage at the jobsite is required, Wideck panels shall be elevated above the ground, sloped to provide drainage, and protected from weather with ventilated covering.

1.5 COORDINATION

- A. Coordinate length of fasteners for roofing and thermal insulation to avoid penetrating the finished bottom surface of the Wideck panels.
- B. Coordinate location and size of shop-cut access openings in bottom of Wideck panels with affected trades.

PART 2: PRODUCTS

2.1 MANUFACTURER

- A. In accordance with the requirements of this specification section, provide products manufactured by EPIC Metals, Rankin, PA.
- B. The type of Wideck panels, design thickness, section properties, and NRC shall be shown on the structural design drawings.

2.2 MATERIALS

- A. Wideck panels shall be cold-formed from steel coils conforming to ASTM A653, Structural Quality, with a minimum yield strength of 40 ksi for type WP ___ or type EDP ___ panels.

- B. Before forming, the steel coils shall have received a hot-dip protective coating of zinc conforming to ASTM A924, Class G60 or G90, as defined in ASTM A653.
- C. The minimum uncoated thickness of materials furnished shall not be less than 95% of the design thickness.

2.3 FABRICATION

- A. Type WP and EDP Wideck panels shall be cold-formed by the continuous roll forming process and resistance-welded together to form an integral cellular unit.
 - 1. Type WP and EDP Wideck panels shall have interlocking and vertically self-aligning sidelaps that present a flush appearance with tight fitting joints from the underside.
 - 2. Type WP Wideck panels shall have roll-formed embossments located between the longitudinal stiffening ribs in the top flanges to enhance the structural performance.
 - 3. Shallow stiffening ribs shall be roll-formed into the bottom plates of type WP and EDP Wideck panels. Ribs shall be located in the area between the webs to enhance flatness of the bottom plate.
 - 4. The entire bottom plate area of type WP and EDP Wideck panels shall be embossed to enhance appearance and to disguise spot welds that connect the plates to the hat sections. (Not available in 14 gage.)
 - 5. After forming and welding, the bottom surfaces of type WP and EDP Wideck panels shall be prime painted at the factory. Before painting, the galvanized steel shall be chemically cleaned and coated with an acid wash pretreatment primer followed by a coat of manufacturer's standard prime paint and then oven-cured. Compatibility of field-applied finish paint with factory-applied prime paint shall be the responsibility of the painting contractor.
NOTE: CONTACT EPIC METALS FOR SPECIAL PAINTING SYSTEMS THAT ARE RECOMMENDED FOR NATATORIUMS OR OTHER HIGH HUMIDITY APPLICATIONS.
 - 6. For acoustic type Wideck panels, the bottom plates in the area located between the webs shall be perforated for enhanced acoustic performance with uniform rows of holes. Acoustic elements shall be provided for the cells of the panels. These shall be factory-installed. The acoustic elements shall be supported above the bottom plate by either individual clips or continuous mesh to avoid plugging the perforated holes when field painting. A minimum NRC value of ___ shall be provided. This value shall be established by sound absorption tests without the use of thermal insulation above the units.

2.4 ACCESSORIES

- A. Manufacturer's standard ridge plates, valley plates, transition plates, and closures shall be provided as indicated on the structural drawings.
- B. Openings and reinforcement for openings noted specifically by the deck manufacturer on the structural drawings shall be provided.
- C. Type WP and EDP Wideck panels requiring access openings shall be shown on the structural or architectural drawings. Openings shall be shop-cut in the bottom plate area between ribs 8" wide in WP and 6" wide in EDP units to the length required but not exceeding 8'-0" with a minimum of 12" between openings. Access covers shall be fabricated from minimum 18 gage galvanized material to match the finish and profile of the adjacent deck surface, including stiffening ribs, perforations, and embossing patterns. Covers shall be field-attached with #10 screws at 4" to 8" on center. Holes in access covers to be pre-punched. Screws furnished by deck manufacturer.
- D. Where panels continue from the interior of the building through to the exterior of the building (for example as a cantilever canopy): the panels will be perforated on the interior and not perforated on the exterior. Air dams will be provided to minimize the movement of conditioned air from the interior of the building to the exterior.



Tecumseh High School, New Carlisle, Ohio, Wideck EDP450A

PART 3: EXECUTION

3.1 GENERAL

- A. The Wideck Roof/Ceiling System shall be installed in strict accordance with the manufacturer's instructions, approved erection drawings, and all applicable safety regulations.

3.2 PREPARATION

- A. Bundles of material shall be located on the supporting frame in such a manner that overloading of any of the individual framing members does not occur.

3.3 INSTALLATION

- A. Before being permanently fastened, Wideck panels shall be placed on the supporting frame and adjusted to final position with ends accurately aligned and adequately bearing on the supporting frame. Consistent coverage shall be maintained so that panels located in adjacent bays will be properly aligned.
- B. Cutting of Wideck panels to suit jobsite conditions shall be performed in a neat and workmanlike manner. Only those openings indicated on the structural drawings shall be cut. Other openings shall be cut and reinforced by those requiring the opening as approved by the structural engineer.

- C. Type WP and EDP Wideck panels shall be fastened to all supporting members with three ¾" diameter puddle welds per 36" wide panel for WP and 24" wide panel for EDP or as indicated on the manufacturer's erection drawings.
 - 1. The sides of Wideck panels located at the perimeter of the building shall be fastened to supporting members at a maximum spacing of 36" on center or less as indicated on the manufacturer's erection drawings.
- D. The sidelaps of type WP and EDP Wideck panels shall be fastened together by 1½" long seam welds or #12 screws (¾" maximum length) at a maximum of 36" on center or less as indicated on the manufacturer's erection drawings.
- E. Construction loads shall not be applied to Wideck panels until after they are permanently fastened to supporting members and sidelaps are attached, and shall not exceed the load-carrying capacity of the panels.
- F. Items such as ceilings, light fixtures, conduit, pipe, and ductwork shall not be suspended from Wideck panels without specific approval of the structural engineer.

Wideck® WHFA & WA


The WHFA and WA profile types establish a visually bold ribbed ceiling appearance and economically accommodate clear span truss spacing from 12 to 30 feet. This wider truss spacing makes any building design appear more spacious. Wideck types WHFA and WA are specified galvanized, or galvanized with a factory prime coat of paint. After the panels are erected in place, the specified color of finish paint is applied to complete the desired ceiling appearance.

The type WHFA profile (available in 4½, 6, and 7½ inches) conceals the roofing system fasteners. When specified as an acoustic product, the noise reduction coefficient (NRC) values of WHFA are from .75 to .90 (NRC is the average of sound absorption at various frequency levels). With the acoustic option, WA profiles have the vertical surfaces perforated and a vertical standing acoustic element between the ribs to provide sound absorption.

With the WCHFA composite floor deck option, the vertical surfaces of the WCHFA panel are not perforated or insulated. WHFA without the vertical perforations and vertical insulation may also be specified as a roof deck ceiling system when the acoustic requirements of the designed space are not as important as the system economics.

The type WA profile's wider ribbed appearance has an 18 inch coverage and is available in depths of 4½, 6, and 7½ inches. The type WA profile has minor reductions in structural capacities at a more economical cost to manufacture, paint, and install compared to 12 inch coverage panels.

The structural strength of these deeper profiles permits long cantilevers for canopies and sheltered walkways. Recessed lighting fixtures can be installed between the ribs to provide attractive, efficient lighting. The bold deep ribs of the WHFA and WA profiles draw the attention of the building occupants to the beauty of the ceiling and truss system design.

 Specify WHF(A) & W(A) with the Skydeck® option to accommodate innovative Solatube® daylighting systems that bring natural light indoors (see page 41).



Southern Illinois University, Carbondale Student Health Facility, Carbondale, Illinois
Wideck WHF750A

Wideck® WNA & EDA

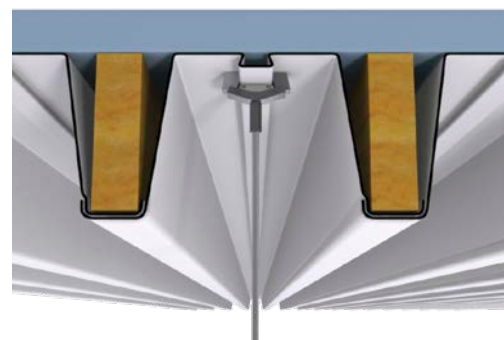
Wideck WNA and EDA establish a visually bold ribbed ceiling appearance and economically accommodate clear span truss spacing from 10 to 36 feet. Wider truss spacing makes the building's interior design appear more spacious. Product finishes can be specified as galvanized or galvanized with a factory prime coat of paint. After the panels are erected and in place, the specified color of finish paint is applied to complete the desired ceiling appearance.

The Wideck WNA panel has 16 inch coverage with a dovetail sidelap that presents a uniform appearance. The panel can be specified in depths of 7 ¾ and 9 ¼ inches to provide a span from 16 – 36 feet, depending on the gage required for the structural attributes.

The Wideck EDA panel has 12 inch coverage with a hidden sidelap. The panel can be specified in depths of 3, 4 ½, 6 and 7 ½ inches to provide a span from 10 – 32 feet, depending on the gage required for the structural attributes. Wideck EDA also provides a versatile hanging feature. Lighting fixtures can be installed between the ribs to provide attractive, efficient lighting. Safe load hanging capacities are listed on page 33.

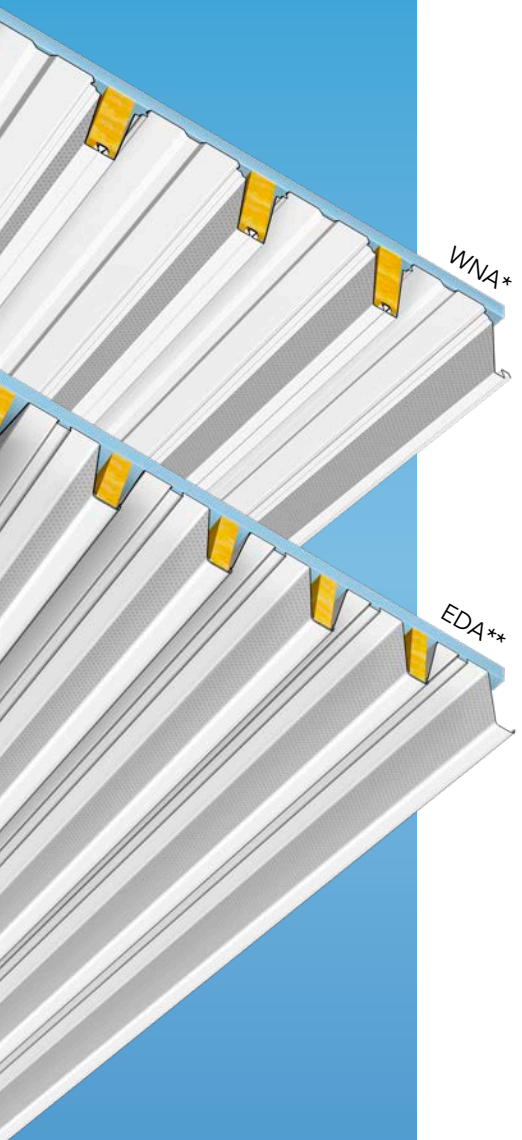
Wideck WNA and EDA provide a traditional look that offer a long span and acoustic options. The structural strength of these deeper profiles permits long cantilevers for uninterrupted canopies and sheltered walkways. The bold, deep ribs of these panels draw the attention of the building occupants to the beauty of the ceiling and the truss system design.

EpiGrip® Hangers



Wideck ED
EpiGrip hanger*

*For safe load
hanging capacities,
see page 33



Dick's Sporting Goods Headquarters
Moon Township, Pennsylvania, Wideck ED600

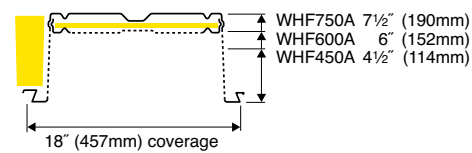
Wideck® WHF(A), W(A) Technical Tables

SPANS
12'-30'

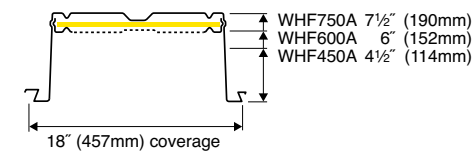
SPANS
12'-30'

ACOUSTIC (WHFA, WA)

WHFA*

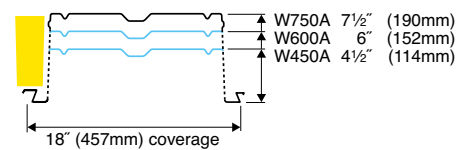


WHFA* 50%



*U.S. Patent Number 6,691,482

WA



WHFA & WA Section Properties (per foot of width)

Deck Type	Gage	Weight (psf)	I _D (in. ⁴)	S _P (in. ³)	S _N (in. ³)	Allowable Support Reaction (PLF)	
						End*	Int.*
WHF450A/ W450A	18	3.4	2.72	0.94	1.01	582	1129
	16	4.3	3.59	1.22	1.27	898	1697
	14	5.4	4.60	1.54	1.60	1340	2545
WHF600A/ W600A	18	3.7	5.33	1.42	1.36	553	1123
	16	4.7	7.10	1.84	1.93	861	1712
	14	5.9	9.08	2.34	2.41	1291	2535
WHF750A/ W750A	18	4.0	8.97	1.94	1.81	528	1117
	16	5.1	11.98	2.54	2.40	826	1705
	14	6.4	15.37	3.23	3.14	1247	2526

*Minimum end and interior support bearing lengths (see Note 5 below):
End = 4" Interior = 6"

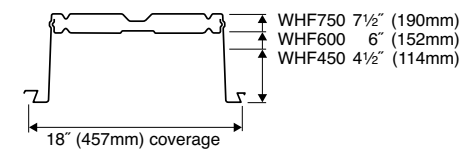
WHFA & WA Noise Reduction Coefficients

Type		Absorption Coefficients						NRC
		125Hz	250Hz	500Hz	1000Hz	2000Hz	4000Hz	
WHF450A	50% Acoustic	0.35	0.57	0.97	0.87	0.66	0.60	0.75
	100% Acoustic	0.31	0.81	1.00	0.99	0.88	0.65	0.90
WHF600A	50% Acoustic	0.31	0.79	0.92	0.91	0.66	0.59	0.80
	100% Acoustic	0.31	0.81	1.00	0.99	0.77	0.65	0.90
WHF750A	50% Acoustic	0.46	0.90	0.85	0.84	0.63	0.61	0.80
	100% Acoustic	0.46	0.84	0.88	0.95	0.94	0.83	0.90
	W450A	0.19	0.39	0.79	0.58	0.38	0.31	0.55
	W600A	0.26	0.59	0.73	0.64	0.46	0.44	0.65
	W750A	0.32	0.61	0.78	0.79	0.56	0.52	0.65

In accordance with ASTM C423 and E795.
Consult EPIC Metals for other test results and individual reports.

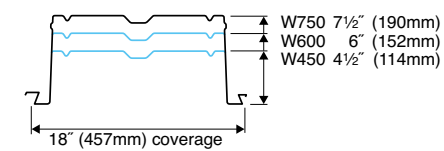
NON-ACOUSTIC (WHF, W)

WHF



U.S. Patent Number 6,691,482

W



W & WHF Section Properties (per foot of width)

Deck Type	Gage	Weight (psf)	I _D (in. ⁴)	S _P (in. ³)	S _N (in. ³)	Allowable Support Reaction (PLF)	
						End*	Int.*
WHF450/ W450	18	3.4	2.86	0.99	1.06	662	1283
	16	4.3	3.78	1.28	1.34	1021	1955
	14	5.4	4.84	1.62	1.68	1523	2893
WHF600/ W600	18	3.7	5.61	1.49	1.46	629	1276
	16	4.7	7.47	1.94	2.03	978	1946
	14	5.9	9.56	2.46	2.54	1467	2881
WHF750/ W750	18	4.0	9.44	2.04	1.91	600	1269
	16	5.1	12.61	2.67	2.53	939	1937
	14	6.4	16.18	3.40	3.31	1417	2870

*Minimum end and interior support bearing lengths (see Note 5 below):
End = 4" Interior = 6"

WHFA and WA Load Table — Uniform Total Load (Dead and Live) in Pounds Per Square Foot

Deck Type	No. Spans	Gage	Span Length Center to Center of Supports (ft.)																			
			12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	
WHF450A/ W450A	1	18	97/103	89/81	77/65	67/53	59/44	52/36	46/31	-	-	-	-	-	-	-	-	-	-	-	-	
		16	136/136	116/107	100/86	87/70	76/58	68/48	60/40	54/34	49/29	-	-	-	-	-	-	-	-	-	-	-
		14	171/175	146/137	126/110	110/89	96/74	85/61	76/52	68/44	62/38	56/31	-	-	-	-	-	-	-	-	-	-
	2	18	75/249	69/196	65/157	60/127	56/105	53/88	50/74	45/63	40/54	37/44	33/37	31/31	-	-	-	-	-	-	-	-
		16	113/328	104/258	97/207	90/168	79/139	70/116	63/97	56/83	51/71	46/58	42/48	38/41	35/34	-	-	-	-	-	-	-
		14	170/421	151/331	131/265	114/215	100/178	89/148	79/125	71/106	64/91	58/75	53/62	48/52	44/44	41/37	38/32	-	-	-	-	-
WHF600A/ W600A	1	18	92/203	85/159	79/128	74/104	69/85	65/71	61/60	58/51	55/44	52/36	47/30	-	-	-	-	-	-	-	-	
		16	144/270	132/212	123/170	115/138	108/114	101/95	91/80	82/68	74/58	67/48	61/40	56/33	-	-	-	-	-	-	-	-
		14	215/345	199/271	184/217	166/177	146/146	130/121	116/102	104/87	94/75	85/61	77/51	71/43	65/36	60/31	-	-	-	-	-	-
	2	18	75/488	69/383	64/307	60/250	56/206	53/171	50/144	47/123	45/105	43/87	41/72	39/60	37/51	35/43	32/37	30/32	-	-	-	-
		16	114/500	105/500	98/409	91/333	86/274	81/228	76/192	72/164	68/140	65/115	62/96	58/80	54/68	49/57	46/49	42/42	-	-	-	-
		14	169/500	156/500	145/500	135/425	127/350	119/292	113/246	107/209	96/179	87/148	80/123	73/103	67/87	62/73	57/63	53/54	-	-	-	-
WHF750A/ W750A	1	18	88/341	81/268	75/215	70/175	66/144	62/120	59/101	56/86	53/74	50/61	48/50	46/42	44/36	42/30	-	-	-	-	-	
		16	138/455	127/358	118/287	110/233	103/192	97/160	92/135	87/115	83/98	79/81	75/67	72/56	69/47	65/40	60/34	56/30	-	-	-	-
		14	208/500	192/459	178/368	166/299	156/246	147/205	139/173	131/147	125/126	117/104	107/86	98/72	90/61	83/52	76/44	71/38	66/33	61/29	57/25	-

If higher loads or longer spans are required, contact EPIC Metals.

NOTES: 1. Loads are based on ASD Design.

- Uniform load values listed on the left side of the box, $\frac{L}{100/50}$, are governed by stress or web crippling and the values listed on the right side, $\frac{L}{100/50}$, are governed by deflection.
- The deflection criteria used for generating the tables above were L/240 or 1" maximum. The Engineer of Record shall calculate the allowable uniform load if a different deflection criteria is required.
- Stress governed values assume a maximum allowable stress of 24 ksi.
- Minimum end support bearing lengths are shown above. If shorter bearing lengths are used, check safe reaction table on page 43.

WHF and W Load Table — Uniform Total Load (Dead and Live) in Pounds Per Square Foot

Deck Type	No. Spans	Gage	Span Length Center to Center of Supports (ft.)																			
			12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	
WHF450/ W450	1	18	110/109	94/85	81/68	70/56	62/46	55/38	49/32	44/27	-	-	-	-	-	-	-	-	-	-	-	
		16	142/144	121/113	104/90	91/74	80/61	71/51	63/43	57/36	51/31	-	-	-	-	-	-	-	-	-	-	-
		14	180/184	153/145	132/116	115/94	101/78	90/65	80/54	72/46	65/40	59/33	54/27	-	-	-	-	-	-	-	-	-
	2	18	86/262	79/206	73/165	68/134	64/110	59/92	52/78	47/66	42/57	38/46	35/39	32/32	-	-	-	-	-	-	-	-
		16	130/346	120/272	109/218	95/177	84/146	74/122	66/102	59/87	54/75	49/61	44/51	41/43	37/36	34/31	-	-	-	-	-	-
		14	187/443	159/348	137/279	119/227	105/187	93/156	83/131	74/112	67/96	61/79	56/65	51/55	47/46	43/39	40/33	37/29	-	-	-	-
WHF600/ W600	1	18	105/213	97/168	90/134	84/109	79/90	74/75	70/63	66/54	60/46	54/38	49/31	45/26	-	-	-	-	-	-	-	
		16	163/284	150/223	140/179	130/145	121/120	107/100	96/84	86/72	78/61	70/50	64/42	59/35	54/30	50/25	-	-	-	-	-	-
		14	245/363	226/286	201/229	175/186	154/153	136/128	121/108	109/92	98/78	89/65	81/54	74/45	68/38	63/32	58/27	54/24	-	-	-	-
	2	18	85/500	79/404	73/323	68/263	64/216	60/180	57/152	54/129	51/111	49/91	46/76	44/63	41/53	37/45	35/39	32/33	-	-	-	-
		16	130/500	120/500	111/430	104/350	97/288	92/240	86/202	82/172	78/148	74/121	67/101	61/84	56/71	52/60	48/52	45/44	-	-	-	-
		14	192/500	177/500	165/500	154/448	144/369	136/308	125/259	113/220	102/189	92/155	84/129	77/108	71/91	65/77	60/66	56/57	52/49	48/43	45/37	-
WHF750/ W750	1	18	100/359	92/282	86/226	80/184	75/151	71/126	67/106	63/90	60/77	57/64	55/53	52/44	50/37	48/32	46/27	-	-	-	-	
		16	157/479	144/377	134/302	125/245	117/202	110/169	104/142	99/121	94/103	89/85	85/71	81/59	74/50	68/42	63/36	59/31	54/27	-	-	-
		14	236/500	218/484	202/387	189/315	177/259	167/216	157/182	149/155	136/133	123/109	112/91	103/76	94/64	87/54	80/46	75/40	69/35	65/30	60/26	-

If higher loads or longer spans are required, contact EPIC Metals.

NOTES: 1. Loads are based on ASD Design.

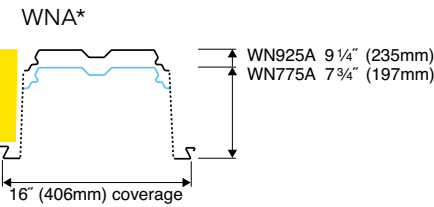
- Uniform load values listed on the left side of the box, $\frac{L}{100/50}$, are governed by stress or web crippling and the values listed on the right side, $\frac{L}{100/50}$, are governed by deflection.
- The deflection criteria used for generating the tables above were L/240 or 1" maximum. The Engineer of Record shall calculate the allowable uniform load if a different deflection criteria is required.
- Stress governed values assume a maximum allowable stress of 24 ksi.
- Minimum end support bearing lengths are shown above. If shorter bearing lengths are used, check safe reaction table on page 43.

Wideck® WN(A) Technical Tables

SPANS
16'-36'

SPANS
16'-36'

ACOUSTIC (WNA)



*U.S. Patent Number D785,209
Canadian Patent Number 155719

WNA Section Properties (per foot of width)

Deck Type	Gage	Weight (psf)	I _b (in. ⁴)	S _p (in. ³)	S _N (in. ³)	Allowable Support Reaction (PLF)	
						End*	Int.*
WN775A	18	4.2	9.36	2.15	2.03	623	1263
	16	5.3	12.14	2.84	2.73	968	1926
	14	6.6	15.51	3.60	3.59	1452	2852
WN925A	18	4.5	14.33	2.77	2.49	643	1257
	16	5.8	18.56	3.68	3.33	1003	1918
	14	7.2	23.68	4.66	4.37	1509	2841

*Allowable reactions for WN775A based on 4" and 6" of bearing length at end and interior supports, respectively.

*Allowable reactions for WN925A based on 5" and 6" of bearing length at end and interior supports, respectively.

WNA Noise Reduction Coefficients

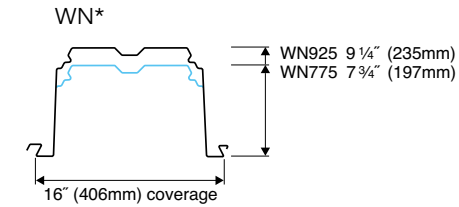
Type	Absorption Coefficients						NRC
	125Hz	250Hz	500Hz	1000Hz	2000Hz	4000Hz	
WN775A*	0.33	0.65	0.83	0.72	0.60	0.53	0.70
WN925A	0.44	0.94	0.76	0.62	0.61	0.50	0.75

In accordance with ASTM C423 and E795.

Consult EPIC Metals for other test results and individual reports.

*Estimated Values

NON-ACOUSTIC (WN)



*U.S. Patent Number D785,209
Canadian Patent Number 155719

WN Section Properties (per foot of width)

Deck Type	Gage	Weight (psf)	I _b (in. ⁴)	S _p (in. ³)	S _N (in. ³)	Allowable Support Reaction (PLF)	
						End*	Int.*
WN775	18	4.2	9.96	2.19	2.16	708	1435
	16	5.3	12.92	2.90	2.90	1100	2189
	14	6.6	16.50	3.67	3.82	1650	3241
WN925	18	4.5	15.24	2.83	2.65	731	1428
	16	5.8	19.74	3.75	3.54	1140	2180
	14	7.2	25.19	4.75	4.65	1715	3228

*Allowable reactions for WN775 based on 4" and 6" of bearing length at end and interior supports, respectively.

*Allowable reactions for WN925 based on 5" and 6" of bearing length at end and interior supports, respectively.

WNA Load Table — Uniform Total Load (Dead and Live) in Pounds Per Square Foot

Deck Type	No. Spans	Gage	Span Length Center to Center of Supports (ft.)																			
			16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	36
WN775A	1	18	78/150	73/125	69/105	66/90	62/77	59/66	57/58	54/51	52/44	50/39	48/35	46/31	-	-	-	-	-	-	-	-
		16	121/195	114/162	108/137	102/116	97/100	92/86	88/75	84/66	79/58	73/51	67/45	62/40	58/36	54/33	50/30	-	-	-	-	-
		14	171/207	161/175	153/148	144/127	131/110	119/96	109/84	100/74	92/65	85/58	79/52	73/46	68/42	64/38	60/33	56/29	-	-	-	-
	2	18	63/361	59/301	56/254	53/216	51/185	48/160	46/139	44/122	42/107	40/95	39/84	37/75	-	-	-	-	-	-	-	-
		16	96/469	91/391	86/329	81/280	77/240	73/207	70/180	67/158	64/139	62/123	59/109	57/97	-	-	-	-	-	-	-	-
		14	143/599	134/499	127/420	120/357	114/306	109/265	104/230	99/202	95/177	91/157	85/139	79/125	-	-	-	-	-	-	-	-
WN925A	1	18	80/230	76/192	71/161	68/137	64/118	61/102	58/88	56/77	54/68	51/60	49/54	48/48	46/43	44/39	43/35	41/31	-	-	-	-
		16	125/298	118/248	111/209	106/178	100/152	96/132	91/114	87/100	84/88	80/78	77/69	74/62	72/56	69/50	65/45	61/40	58/35	54/31	-	-
		14	189/380	178/316	168/267	159/227	151/194	144/168	137/146	131/128	126/112	119/100	110/88	102/79	95/71	89/64	83/58	78/51	73/44	68/39	64/35	58/28
	2	18	63/500	59/461	56/388	53/330	50/283	48/245	46/213	44/186	42/164	40/145	39/129	37/115	-	-	-	-	-	-	-	-
		16	96/500	90/500	85/500	81/428	77/367	73/317	70/276	67/241	64/212	61/188	59/167	57/149	-	-	-	-	-	-	-	-
		14	142/500	134/500	126/500	120/500	114/468	108/404	103/352	99/308	95/271	91/240	87/213	84/190	-	-	-	-	-	-	-	-

If higher loads or longer spans are required, contact EPIC Metals.

NOTES: 1. Loads are based on ASD Design.

2. Uniform load values listed on the left side of the box, $\frac{100}{50}$, are governed by stress or web crippling and the values listed on the right side, $\frac{100}{50}$, are governed by deflection.

3. The deflection criteria used for generating the tables above were L/240 or 1.5" maximum. The Engineer of Record shall calculate the allowable uniform load if a different deflection criteria is required.

4. Stress governed values assume a maximum allowable stress of 24 ksi.

5. Minimum end support bearing lengths are shown above. If shorter bearing lengths are used, check safe reaction table on page 43.

WN Load Table — Uniform Total Load (Dead and Live) in Pounds Per Square Foot

Deck Type	No. Spans	Gage	Span Length Center to Center of Supports (ft.)																			
			16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	36
WN775	1	18	89/160	83/133	79/112	75/95	71/82	67/71	64/61	62/54	59/47	56/42	52/37	48/33	45/30	-	-	-	-	-	-	-
		16	138/207	129/173	122/145	116/124	110/106	105/92	96/80	88/70	81/61	74/54	69/48	64/43	59/39	55/35	52/31	-	-	-	-	-
		14	206/265	194/221	181/186	163/158	147/135	133/117	121/102	111/89	102/78	94/69	87/62	81/55	75/49	70/44	65/40	61/35	57/31	-	-	-
	2	18	72/384	68/320	64/270	60/230	57/197	55/170	52/148	50/129	48/114	46/101	44/90	43/80	-	-	-	-	-	-	-	-
		16	109/499	103/416	97/350	92/298	88/255	83/221	80/192	76/168	73/148	70/131	67/116	64/104	-	-	-	-	-	-	-	-
		14	162/637	153/531	144/447	136/380	130/326	123/282	118/245	113/214	106/189	98/167	90/148	84/133	-	-	-	-	-	-	-	-
WN925	1	18	91/244	86/204	81/172	77/146	73/125	70/108	66/94	64/82	61/72	58/64	56/57	54/51	52/46	50/41	49/37	47/33	44/29	-	-	-
		16	143/316	134/264	127/222	120/189	114/162	109/140	104/122	99/107	95/94	91/83	88/74	82/66	77/59	71/53	67/48	62/42	59/37	55/33	52/29	-
		14	214/404	202/337	191/284	181/241	172/207	163/179	156/155	144/136	132/120	122/106	112/94	104/84	97/75	90/68	84/61	79/54	74/47	70/42	66/37	59/30
	2	18	71/500	67/490	63/413	60/351	57/301	54/260	52/226	50/198	48/174	46/154	44/137	42/122	-	-	-	-	-	-	-	-
		16	109/500	103/500	97/500	92/455	87/390	83/337	79/293	76/256	73/226	70/200	67/178	65/159	-	-	-	-	-	-	-	-
		14	161/500	152/500	143/500	136/500	129/498	123/430	117/374	112/327	108/288	103/255	99/227	96/202	-	-	-	-	-	-	-	-

If higher loads or longer spans are required, contact EPIC Metals.

NOTES: 1. Loads are based on ASD Design.

2. Uniform load values listed on the left side of the box, $\frac{100}{50}$, are governed by stress or web crippling and the values listed on the right side, $\frac{100}{50}$, are governed by deflection.

3. The deflection criteria used for generating the tables above were L/240 or 1.5" maximum. The Engineer of Record shall calculate the allowable uniform load if a different deflection criteria is required.

4. Stress governed values assume a maximum allowable stress of 24 ksi.

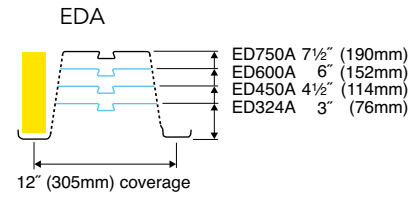
5. Minimum end support bearing lengths are shown above. If shorter bearing lengths are used, check safe reaction table on page 43.

Wideck® ED(A) Technical Tables

SPANS
10'-30'

SPANS
10'-32'

ACOUSTIC (EDA)



U.S. Patent Number D507,665

EDA Noise Reduction Coefficients

Type	Absorption Coefficients						NRC
	125Hz	250Hz	500Hz	1000Hz	2000Hz	4000Hz	
ED324A	0.29	0.49	0.89	0.68	0.48	0.41	0.65
ED450A	0.37	0.57	0.91	0.70	0.52	0.49	0.70
ED600A	0.34	0.71	0.87	0.69	0.57	0.53	0.70
ED750A	0.48	0.77	0.88	0.86	0.70	0.60	0.80

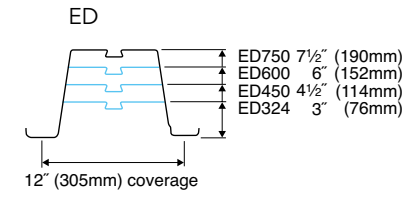
In accordance with ASTM C423 and E795.
Consult EPIC Metals for other test results and individual reports.

EDA Section Properties (per foot of width)

Deck Type	Gage	Weight (psf)	I _b (in. ⁴)	S _p (in. ³)	S _N (in. ³)	Allowable Support Reaction (PLF)	
						End*	Int.*
ED324A	20	2.6	1.12	0.57	0.57	520	979
	18	3.4	1.56	0.87	0.84	867	1616
	16	4.4	2.05	1.13	1.12	1330	2464
	14	5.4	2.57	1.43	1.43	1976	3648
ED450A	20	2.9	2.70	0.93	0.94	502	1000
	18	3.9	3.75	1.43	1.38	847	1654
	16	4.9	4.95	1.86	1.81	1308	2523
	14	6.2	6.18	2.36	2.37	1954	3735
ED600A	18	4.4	7.09	2.06	1.97	814	1662
	16	5.5	9.36	2.68	2.62	1266	2536
	14	6.9	11.68	3.40	3.41	1902	3755
	18	4.8	11.77	2.74	2.51	781	1661
ED750A	16	6.1	15.47	3.58	3.49	1223	2536
	14	7.7	19.32	4.56	4.56	1847	3757

* Minimum end and interior support bearing lengths (see Note 5 below):
End = 4" Interior = 6"

NON-ACOUSTIC (ED)



U.S. Patent Number D507,665

Wideck ED & EDA EpiGrip® Hanger Safe Load Hanging Capacities

- EpiGrip Hangers carry 100 pounds safe load hanging capacities.
- Deck shall be designed to carry these additional hanging loads.
- Do not place hangers closer together than 5' on center along the same deck rib.
- Contact EPIC for installation instructions.

WARNING: Failure to adhere to the above notes may cause hangers to pull from deck rib.

ED Section Properties (per foot of width)

Deck Type	Gage	Weight (psf)	I _b (in. ⁴)	S _p (in. ³)	S _N (in. ³)	Allowable Support Reaction (PLF)	
						End*	Int.*
ED324	20	2.6	1.18	0.60	0.60	591	1112
	18	3.4	1.64	0.92	0.88	985	1837
	16	4.4	2.16	1.20	1.18	1511	2800
	14	5.4	2.70	1.51	1.51	2246	4145
ED450	20	2.9	2.84	0.99	0.99	570	1136
	18	3.9	3.95	1.51	1.45	962	1880
	16	4.9	5.21	1.96	1.91	1486	2867
	14	6.2	6.50	2.48	2.49	2220	4244
ED600	18	4.4	7.46	2.17	2.07	925	1889
	16	5.5	9.85	2.82	2.76	1439	2882
	14	6.9	12.29	3.58	3.59	2162	4268
	18	4.8	12.40	2.88	2.64	888	1888
ED750	16	6.1	16.28	3.77	3.67	1390	2882
	14	7.7	20.34	4.80	4.80	2099	4269

* Minimum end and interior support bearing lengths (see Note 5 below):
End = 4" Interior = 6"

EDA Load Table — Uniform Total Load (Dead and Live) in Pounds Per Square Foot

Deck Type	No. Spans	Gage	Span Length Center to Center of Supports (ft.)																		
			10	12	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	30	
ED324A	1	20	91/74	63/43	47/27	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
		18	139/103	97/59	71/37	62/30	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
		16	182/135	126/78	93/49	81/40	71/33	63/27	-	-	-	-	-	-	-	-	-	-	-	-	-
		14	228/169	158/98	116/61	101/50	89/41	79/34	70/29	-	-	-	-	-	-	-	-	-	-	-	-
	2	20	78/177	63/102	47/65	41/52	36/43	32/36	28/30	-	-	-	-	-	-	-	-	-	-	-	-
		18	129/247	93/143	68/90	60/73	52/60	46/50	41/42	37/36	33/31	-	-	-	-	-	-	-	-	-	-
		16	179/325	124/188	91/118	79/96	70/79	62/66	55/56	50/47	45/41	41/33	-	-	-	-	-	-	-	-	-
		14	228/406	159/235	117/148	102/120	89/99	79/83	71/70	63/59	57/51	52/42	47/35	43/29	-	-	-	-	-	-	-
ED450A	1	20	100/177	84/103	72/65	66/53	58/43	52/36	46/30	-	-	-	-	-	-	-	-	-	-	-	
		18	169/246	141/142	117/90	102/73	89/60	79/50	71/42	63/36	57/31	-	-	-	-	-	-	-	-	-	-
		16	262/325	207/188	152/118	132/96	116/79	103/66	92/56	82/47	74/41	67/33	61/28	-	-	-	-	-	-	-	-
		14	378/406	262/235	193/148	168/120	148/99	131/83	117/70	105/59	94/51	86/42	78/35	71/29	-	-	-	-	-	-	-
	2	20	80/427	67/247	57/156	53/127	50/104	47/87	44/73	41/62	37/53	34/44	31/36	-	-	-	-	-	-	-	-
		18	132/500	110/343	95/216	88/176	83/145	76/121	68/102	61/86	55/74	50/61	45/51	42/42	38/36	35/30	-	-	-	-	-
		16	202/500	168/453	144/285	129/232	113/191	100/159	90/134	80/114	73/98	66/80	60/67	55/56	50/47	46/40	43/34	40/29	-	-	-
		14	299/500	249/500	193/356	168/290	148/239	131/199	117/168	105/142	95/122	86/101	78/83	72/70	66/59	61/50	56/43	52/37	48/32	-	-
ED600A	1	18	163/466	136/270	116/170	109/138	102/114	96/95	90/80	86/68	81/58	75/48	68/40	62/33	57/28	-	-	-	-	-	
		16	253/500	211/356	181/224	169/182	158/150	148/125	132/105	119/90	107/77	97/63	89/52	81/44	74/37	69/31	-	-	-	-	-
		14	380/500	317/444	272/280	242/227	212/187	188/156	168/132	151/112	136/96	123/79	112/65	103/55	94/46	87/39	80/34	75/29	-	-	-
ED750A	1	18	156/500	130/447	112/282	104/229	98/189	92/157	87/133	82/113	78/97	74/79	71/66	68/55	65/47	62/40	60/34	58/29	-	-	
		16	245/500	204/500	175/370	163/301	153/248	144/207	136/174	129/148	122/127	117/104	111/87	106/73	100/61	92/52	85/44	79/38	73/33	-	-
		14	369/500	308/500	264/462	246/376	231/310	217/258	205/217	194/185	182/159	165/130	151/108	138/91	127/76	117/65	108/56	100/48	93/41	81/31	-

If higher loads or longer spans are required, contact EPIC Metals.

NOTES: 1. Loads are based on ASD Design.

- Uniform load values listed on the left side of the box, $\frac{100}{50}$, are governed by stress or web crippling and the values listed on the right side, $\frac{100}{50}$, are governed by deflection.
- The deflection criteria used for generating the tables above were L/240 or 1" maximum. The Engineer of Record shall calculate the allowable uniform load if a different deflection criteria is required.
- Stress governed values assume a maximum allowable stress of 24 ksi.
- Minimum end support bearing lengths are shown above. If shorter bearing lengths are used, check safe reaction table on page 43.

ED Load Table — Uniform Total Load (Dead and Live) in Pounds Per Square Foot

Deck Type	No. Spans	Gage	Span Length Center to Center of Supports (ft.)																			
			10	12	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	30	32	
ED324	1	20	96/78	67/45	49/28	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
		18	147/108	102/62	75/39	65/32	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
		16	191/142	133/82	98/52	85/42	75/35	66/29	-	-	-	-	-	-	-	-	-	-	-	-	-	-
		14	241/177	167/103	123/65	107/53	94/43	83/36	74/30	-	-	-	-	-	-	-	-	-	-	-	-	-
	2	20	89/187	67/108	49/68	43/55	38/46	33/38	30/32	-	-	-	-	-	-	-	-	-	-	-	-	-
		18	140/260	97/150	72/95	62/77	55/63	49/53	43/45	39/38	35/32	-	-	-	-	-	-	-	-	-	-	-
		16	188/342	131/198	96/125	84/101	74/84	65/70	58/59	52/50	47/43	43/35	39/29	-	-	-	-	-	-	-	-	-
		14	241/427	168/247	123/156	107/126	94/104	83/87	74/73	67/62	60/53	55/44	50/36	46/31	-	-	-	-	-	-	-	-
ED450	1	20	114/187	95/108	80/68	70/55	62/46	55/38	49/32	-	-	-	-	-	-	-	-	-	-	-	-	
		18	192/259	160/150	123/95	108/77	95/63	84/53	75/44	67/38	60/32	-	-	-	-	-	-	-	-	-	-	
		16	297/342	218/198	160/125	139/101	123/84	109/70	97/59	87/50	78/43	71/35	65/29	-	-	-	-	-	-	-	-	-
		14	397/427	276/247	203/156	176/127	155/104	137/87	123/73	110/62	99/53	90/44	82/36	75/31	-	-	-	-	-	-	-	-
	2	20	91/449	76/260	65/164	61/133	57/110	53/91	49/77	44/65	39/56	36/46	33/38	30/32	-	-	-	-	-	-	-	-
		18	150/500	125/361	107/228	100/185	90/152	80/127	71/107	64/91	58/78	52/64	48/53	44/45	40/38	37/32	-	-	-	-	-	-
		16	229/500	191/477	156/300	136/244	120/201	106/168	95/141	85/120	77/103	69/85	63/70	58/59	53/50	49/42	45/36	42/31	-	-	-	-
		14	340/500	276/500	203/375	177/305	155/251	138/209	123/176	110/150	99/128	90/106	82/88	75/73	69/62	64/53	59/45	55/39	51/33	44/25	-	-
ED600	1	18	185/490	154/284	132/179	123/145	116/120	109/100	103/84	96/71	87/61	79/50	72/42	66/35	60/30	-	-	-	-	-	-	
		16	288/500	240/374	206/236	192/192	176/158	156/132	139/111	125/94	113/81	102/66	93/55	85/46	78/39	72/33	67/28	-	-	-	-	
		14	432/500	360/467																		

Wideck® WHF(A) Specifications

Notes: Omit underlined areas for non-acoustic applications. Please fill in deck type under 2.2 Materials, part A. For acoustic ceiling deck, please fill in required NRC under 2.3 Fabrication, part 4. For the additional specification language covering factory reinforced openings to accommodate Skydeck® for Solutube® Daylighting Systems, contact EPIC Metals.

PART 1: GENERAL

1.1 SUMMARY

- A. The requirements of this specification section include all materials, equipment, and labor necessary to furnish and install an EPIC Wideck Roof Deck/Ceiling System.

1.2 SUBMITTALS

- A. Product Data: Submit manufacturer's specifications, section properties, load tables, diaphragm shear tables, dimensions, finishes, and noise reduction coefficients.
- B. Shop Drawings: Submit panel placement drawings showing profiles, material thicknesses, finishes, layout, anchorage, and openings as dimensioned on the structural drawings.
- C. Samples: Submit full width sample if requested to verify compliance with the specifications and the level of quality.

1.3 REFERENCE STANDARDS

- A. Section Properties: Shall be computed in accordance with the *American Iron and Steel Institute (AISI) Specification for Design of Cold-Formed Steel Structural Members*.
- B. Welding: Shall comply with applicable provisions of the *American Welding Society (AWS) D1.3 Structural Welding Code—Sheet Steel*.
- C. Superimposed Load and Diaphragm Shear Capacities: Shall be computed in accordance with the requirements of the Steel Deck Institute (SDI).
- D. Noise Reduction Coefficients: Shall be verified by the results of sound absorption tests conducted in accordance with ASTM C423 and E795.
- E. Manufacturer shall have been regularly engaged in the production of roof deck ceiling systems with all of the required features for a period of at least seven years.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Wideck panels shall be protected from damage during delivery, storage, and handling.
- B. If storage at the jobsite is required, Wideck panels shall be elevated above the ground, sloped to provide drainage, and protected from weather with a ventilated covering.

1.5 COORDINATION

- A. Coordinate length of fasteners for roofing and thermal insulation to avoid penetrating the concealment cover of the WHF Wideck panels.
- B. Coordinate installation of acoustic elements in deck ribs with the roofing contractor prior to installing roofing.

PART 2: PRODUCTS

2.1 MANUFACTURER

- A. In accordance with the requirements of this specification section, provide products manufactured by EPIC Metals, Rankin, Pennsylvania.
- B. The type of Wideck panels, design thickness, section properties, and NRC shall be shown on the structural design drawings.

2.2 MATERIALS

- A. Type WHF ___ panels shall be cold-formed from steel coils conforming to ASTM A653, Structural Quality, with a minimum yield strength 40 ksi.
- B. Before forming, the steel coils shall have received a hot-dip protective coating of zinc conforming to ASTM A924, Class G60 or G90, as defined in ASTM A653.
- C. The minimum uncoated thickness of materials furnished shall not be less than 95% of the design thickness.

2.3 FABRICATION

- A. Wideck panels shall be cold-formed by the continuous roll forming process.
1. Type WHF Wideck panels shall have dovetail type sidelaps suitable for screw or weld fastening.
2. Type WHF Wideck panels shall have roll-formed embossments located between the longitudinal stiffening ribs in the top flanges to enhance the structural performance. A continuous roll-formed galvanized steel cover plate shall be factory-attached to the upper inside portion of the structural hat section, creating a cellular space for the concealment of roofing fasteners.
3. (Omit this paragraph if prime painting is not required.)
The bottom surfaces of Wideck panels shall be prime painted at the factory. Before painting, the galvanized steel shall be chemically cleaned and coated with an acid wash pretreatment primer followed by a coat of manufacturer's standard prime paint and then oven-cured. Compatibility of field-applied finish paint with factory-applied prime paint shall be the responsibility of the painting contractor.

NOTE: CONTACT EPIC METALS FOR SPECIAL PAINTING SYSTEMS THAT ARE RECOMMENDED FOR NATATORIUMS OR OTHER HIGH HUMIDITY APPLICATIONS.

4. For acoustic type WHFA Wideck panels the webs of the structural hat sections and the flat areas of the factory-attached cover plate shall be perforated for enhanced acoustic performance with uniform rows of holes. Acoustic elements shall be provided for the space between the webs. These shall be field-installed by the roofing contractor. The acoustical elements within the cellular space between the top flange and the cover plate shall be factory-installed. A minimum NRC value of ___ shall be provided. This value shall be established by sound absorption tests without the use of thermal insulation above the units. WHFA 50% does not have perforated webs and does not have acoustical elements to be field installed by the roofing contractor.

2.4 ACCESSORIES

- A. Manufacturer's standard ridge plates, valley plates, transition plates, and closures shall be provided as indicated on the structural drawings.
- B. Openings and reinforcement for openings noted specifically by the deck manufacturer on the structural drawings shall be provided.

PART 3: EXECUTION

3.1 GENERAL

- A. The Wideck Roof/Ceiling System shall be installed in strict accordance with the manufacturer's instructions, approved erection drawings, and all applicable safety regulations.

3.2 PREPARATION

- A. Bundles of material shall be located on the supporting frame in such a manner that overloading of any of the individual framing members does not occur.

3.3 INSTALLATION

- A. Before being permanently fastened, Wideck panels shall be placed on the supporting frame and adjusted to final position with ends accurately aligned and adequately bearing on the supporting frame. Consistent coverage shall be maintained so that panels located in adjacent bays will be properly aligned.
- B. Cutting of Wideck panels to suit jobsite conditions shall be performed in a neat and workmanlike manner. Only those openings indicated on the structural drawings shall be cut. Other openings shall be cut and reinforced by those requiring the opening as approved by the structural engineer.
- C. Type WHF Wideck panels shall be fastened to all supporting members with $\frac{3}{8}$ " diameter puddle welds, two welds per 18" wide panel or as indicated on the manufacturer's erection drawings.
1. The sides of Wideck panels located at the perimeter of the building shall be fastened to supporting members at a maximum spacing of 36" on center or less as indicated on the manufacturer's erection drawings.



Concordia University Library, George R. White Library & Learning Center, Portland, Oregon, Wideck WHF750A, LEED-NC Gold

- D. The sidelaps of type WHF Wideck panels shall be fastened together by #12 x $\frac{3}{8}$ " maximum length screws or 1" long x $\frac{3}{8}$ " arc seam welds at a maximum spacing of 36" on center or less as indicated on the manufacturer's erection drawings.
- E. Construction loads shall not be applied to Wideck panels until after they are permanently fastened to supporting members and sidelaps are attached, and shall not exceed the load-carrying capacity of the panels.

- F. Items such as ceilings, light fixtures, conduit, pipe, and ductwork shall not be suspended from Wideck panels without specific approval of the structural engineer.

Wideck® W(A), WN(A) & ED(A) Specifications

Notes: Omit underlined areas for non-acoustic applications. Please fill in deck type under 2.2 Materials, part A For acoustic ceiling deck, please fill in required NRC under 2.3 Fabrication, part 4.
For types W(A) and WN(A) additional specification language covering factory reinforced openings to accommodate Skydeck® for Solutube® Daylighting Systems, contact EPIC Metals.

PART 1: GENERAL

1.1 SUMMARY

- A. The requirements of this specification section include all materials, equipment, and labor necessary to furnish and install an EPIC Wideck Roof Deck/Ceiling System.
- B. Wideck EpiGrip®, hanging devices that are specially configured to fit into the Wideck EDA Acoustical Roof Deck panels, shall be available. These hanging devices shall be utilized wherever any related work is suspended from Wideck EDA Acoustical Roof Deck. Wideck EpiGrip hanging devices shall be furnished by the installer of the related work unless otherwise indicated.

1.2 SUBMITTALS

- A. Product Data: Submit manufacturer's specifications, section properties, load tables, diaphragm shear tables, dimensions, finishes, and noise reduction coefficients.
- B. Shop Drawings: Submit panel placement drawings showing profiles, material thicknesses, finishes, layout, anchorage, and openings as dimensioned on the structural drawings.
- C. Samples: Submit full width sample if requested to verify compliance with the specifications and the level of quality.

1.3 REFERENCE STANDARDS

- A. Section Properties: Shall be computed in accordance with the *American Iron and Steel Institute (AISI) Specification for Design of Cold-Formed Steel Structural Members*.
- B. Welding: Shall comply with applicable provisions of the *American Welding Society (AWS) D1.3 Structural Welding Code—Sheet Steel*.
- C. Superimposed Load and Diaphragm Shear Capacities: Shall be computed in accordance with the requirements of the Steel Deck Institute (SDI).
- D. Noise Reduction Coefficients: Shall be verified by the results of sound absorption tests conducted in accordance with ASTM C423 and E795.
- E. Manufacturer shall have been regularly engaged in the production of roof deck ceiling systems with all of the required features for a period of at least seven years.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Wideck panels shall be protected from damage during delivery, storage, and handling.
- B. If storage at the jobsite is required, Wideck panels shall be elevated above the ground, sloped to provide drainage, and protected from weather with ventilated covering.

1.5 COORDINATION

- A. Coordinate length of fasteners for roofing and thermal insulation to avoid penetrating the lower bottom surface of the Wideck panels.
- B. Coordinate installation of acoustic elements with the roofing contractor prior to installing roofing.

PART 2: PRODUCTS

2.1 MANUFACTURER

- A. In accordance with the requirements of this specification section, provide products manufactured by EPIC Metals, Rankin, Pennsylvania.
- B. The type of Wideck panels, design thickness, section properties, and NRC shall be shown on the structural design drawings.

2.2 MATERIALS

- A. Wideck panels shall be cold-formed from steel coils conforming to ASTM A653, Structural Quality, with a minimum yield strength of 40 ksi for type W ___ or type ED ___ panels.
- B. Before forming, the steel coils shall have received a hot-dip protective coating of zinc conforming to ASTM A924, Class G60 or G90, as defined in ASTM A653.
- C. The minimum uncoated thickness of materials furnished shall not be less than 95% of the design thickness.

2.3 FABRICATION

- A. Wideck panels shall be cold-formed by the continuous roll forming process.
 - 1. Type ED Wideck panels shall have full nested type sidelaps that from the underside present a uniform appearance without joints. Type W and WN Wideck panels shall have dovetail type sidelaps suitable for screw or weld fastening.
 - 2. Type W and WN Wideck panels shall have roll-formed embossments located between the longitudinal stiffening ribs in the top flanges to enhance the structural performance.
 - 3. (Delete this paragraph if prime painting is not required.)

The bottom surfaces of Wideck panels shall be prime painted at the factory. Before painting, the galvanized steel shall be chemically cleaned and coated with an acid wash pretreatment primer followed by a coat of manufacturer's standard prime paint and then oven-cured. Compatibility of field-applied finish paint with factory-applied prime paint shall be the responsibility of the painting contractor.

NOTE: CONTACT EPIC METALS FOR SPECIAL PAINTING SYSTEMS THAT ARE RECOMMENDED FOR NATATORIUMS OR OTHER HIGH HUMIDITY APPLICATIONS.
 - 4. For acoustic type WA, WNA and type EDA Wideck panels, the webs shall be perforated for enhanced acoustic performance with uniform rows of holes. Acoustic elements shall be provided. These shall be field-installed by the roofing contractor. A minimum NRC value of ___ shall be provided. This value shall be established by sound absorption tests without the use of thermal insulation above the panels.

2.4 ACCESSORIES

- A. Manufacturer's standard ridge plates, valley plates, transition plates, and closures shall be provided as indicated on the structural drawings.
- B. Openings and reinforcement for openings noted specifically "by the deck manufacturer" on the structural drawings shall be provided.
- C. Wideck EpiGrip hanging devices shall be installable and relocatable along the length of the interior ribs of the Wideck EDA Acoustical Roof Deck panels. Manufacturer's product data shall be consulted for minimum spacing, load capacities, and proper installation procedures of the Wideck ED EpiGrip hanging devices.

PART 3: EXECUTION

3.1 GENERAL

- A. The Wideck Roof/Ceiling System shall be installed in strict accordance with the manufacturer's instructions, approved erection drawings, and all applicable safety regulations.

3.2 PREPARATION

- A. Bundles of material shall be located on the supporting frame in such a manner that overloading of any of the individual framing members does not occur.

3.3 INSTALLATION

- A. Before being permanently fastened, Wideck panels shall be placed on the supporting frame and adjusted to final position with ends accurately aligned and adequately bearing on the supporting frame. Consistent coverage shall be maintained so that panels located in adjacent bays will be properly aligned.
- B. Cutting of Wideck panels to suit jobsite conditions shall be performed in a neat and workmanlike manner. Only those openings indicated on the structural drawings shall be cut. Other openings shall be cut and reinforced by those requiring the opening as approved by the structural engineer.
- C. Wideck panels shall be fastened to all supporting members with ¾" diameter puddle welds 12" on center for type ED panels, two welds per 18" wide panel for type W panels and two welds per 16" wide panel for type WN or as indicated on the manufacturer's erection drawings.
 - 1. The sides of Wideck panels located at the perimeter of the building shall be fastened to supporting members at a maximum spacing of 36" on center or less as indicated on the manufacturer's erection drawings.
- D. The sidelaps of Wideck panels shall be fastened together by #12 x ¾" maximum length screws or welds (1" long x ⅜" arc seam welds for type W and WN panels and 1" x ⅜" seam welds for type ED panels) at a maximum spacing of 36" on center or less as indicated on the manufacturer's erection drawings.
- E. Construction loads shall not be applied to Wideck panels until after they are permanently fastened to supporting members, and sidelaps are attached and shall not exceed the load-carrying capacity of the panels.
- F. Items such as ceilings, light fixtures, conduit, pipe, and ductwork shall not be suspended from Wideck panels without specific approval of the structural engineer.

Designer's Responsibility & Warranty

Designer's Responsibility

The information presented in this brochure has been prepared in accordance with generally recognized engineering principles. We recommend that this information not be used or relied upon for any application without a thorough review by a licensed professional engineer, designer, or architect who will be competent to evaluate the significance and limitations of this material and who will accept responsibility for the application of this material for any specific application.

EPIC Metals makes no representation or warranty respecting any information contained in this manual, including but not limited to the accuracy, completeness, or suitability of such information for any particular purpose or use.

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Since hazards may be associated with the handling, installation, or use of steel and its accessories, prudent construction practices should always be followed. We recommend that the parties involved in such handling, installation, or use review all applicable manufacturer's material safety data sheets, applicable rules and regulations of the Occupational Safety and Health Administration and other government agencies having jurisdiction over such handling, installation, or use, and other relevant construction practice publications, including the *Steel Deck Institute (SDI) Manual for Construction with Steel Deck*.

Warranty

EPIC Metals warrants that materials to be furnished under this contract, insofar as they are manufactured by EPIC Metals, shall be free from structural defects. In the event of the failure of the material within one year from the date of delivery, and providing that such failure is attributed to defects found to have existed at the time of delivery, EPIC Metals's liability hereunder shall be limited to furnishing necessary replacement material. EPIC Metals assumes no liability for damages, losses, or injuries, direct or consequential, that may arise from use or inability to use the products.

Except as herein provided, there are no expressed or implied warranties as to merchantability or fitness of the materials for any particular purpose.



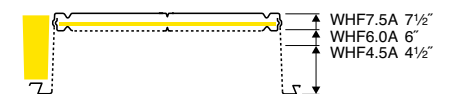
SCAT Transfer Station, Sarasota, Florida, Wideck WHF Tapered

Wideck® Taperdeck

EPIC Taperdeck is designed to clear span up to 28 feet and can be manufactured with the maximum tapering of 24 to 8 inches. This innovative EPIC panel offers architects the ability to use an exposed roof deck ceiling system to follow forms, turn corners and create curves and circles. EPIC's tapered panels are available with acoustic features that can provide Noise Reduction Coefficient up to .90. Contact EPIC Metals for consultation on Taperdeck.

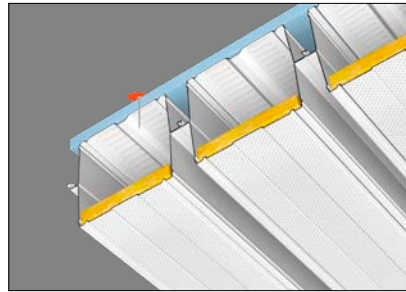


Wideck WHFA Tapered



U.S. Patent Number 6,691,482

Standard Features with Wideck



Conceals Fasteners
All of the SW(A), SWN(A), SWI(A), WP(A), EDP(A) & WHF(A) panels conceal the roofing system fasteners.

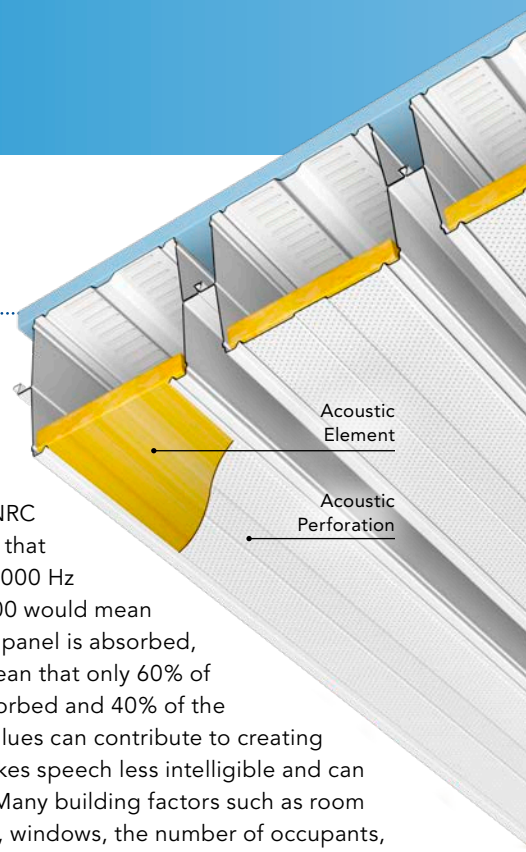


Sidelap
The SW(A), SWN(A), SWI(A), WP(A), EDP(A), W(A), WN(A) and WHF(A), panels are manufactured with an interlocking and vertically self-aligning sidelap, which presents a ceiling appearance of tight, uniform joints.

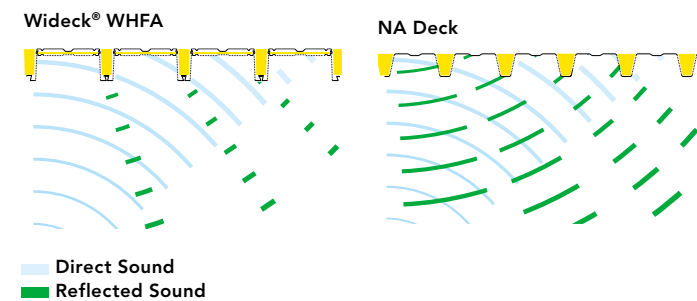
Wideck® Options

Wideck's Superior Acoustic Properties

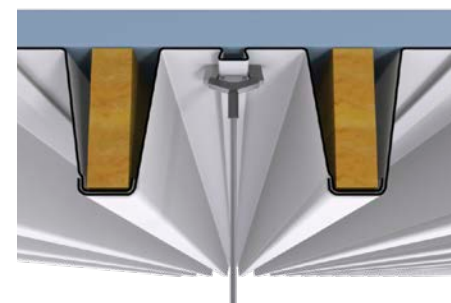
Acoustic roof deck ceiling systems are specified as an economical means of reducing noise levels in building interiors. NRC values are the noise absorption averages over a range of frequencies. The higher the NRC value, the greater the amount of noise that is absorbed over 250, 500, 1000 and 2000 Hz frequency ranges. An NRC value of 1.00 would mean that 100% of the noise that strikes the panel is absorbed, whereas an NRC value of .60 would mean that only 60% of the sound that strikes the panel is absorbed and 40% of the sound is reflected back. Lower NRC values can contribute to creating reverberation (an echo effect) that makes speech less intelligible and can create a sense of noise amplification. Many building factors such as room size, layout, shape, materials specified, windows, the number of occupants, and noise sources also affect noise levels. Therefore, EPIC Metals recommends that these factors be considered prior to the preparation of acoustic design specifications.



Sound Absorption Comparison



EpiGrip® Hangers



Wideck ED EpiGrip hanger*
*For safe load hanging capacities, see page 33

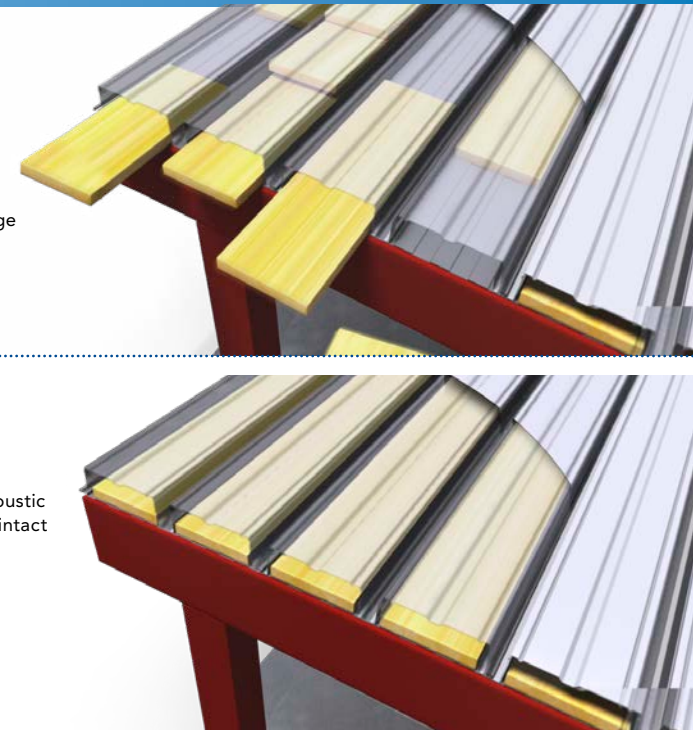
Windgard®

EPIC Metal's structural roof deck ceiling systems utilize acoustic elements to reduce interior noise and sound reverberation. Dislodged or missing acoustic elements can greatly reduce the system's effectiveness to control noise. Dislodging can occur during product transportation or installation.

EPIC Metals addresses this issue with Windgard, a system designed to ensure that acoustic insulation stays in place from panel fabrication to final installation. The EPIC Windgard system has been laboratory tested to maintain acoustic element positions at wind speeds up to 105 mph. Windgard ensures the acoustic properties are preserved, delivering expected noise reduction coefficients and effectiveness.

Without Windgard acoustic insulation can shift or dislodge

With Windgard acoustic insulation remains intact



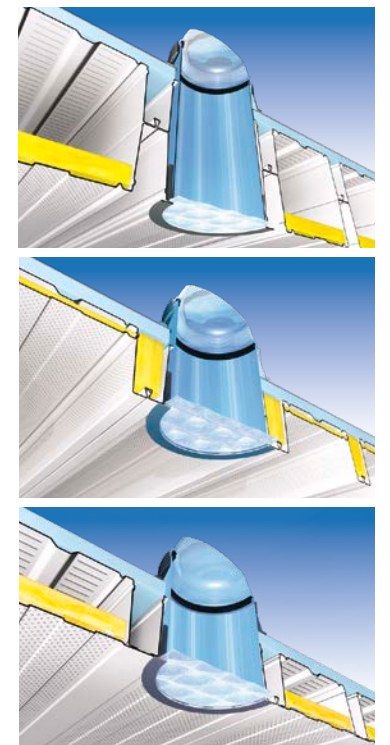
SkyDeck®

Natural light makes spaces appear larger and reveals true colors in the interior of buildings. With EPIC Metals' Skydeck, a major obstacle has been overcome that had complicated the use of skylights in conjunction with long-span roof deck ceiling systems. In the past, incorporating skylights within a long-span roof deck ceiling system required that the skylight be framed with structural steel, detracting from the open appearance of the system. Skydeck with Solatube® daylighting systems captures ambient light as well as direct light, enabling them to provide exceptional lighting even on cloudy days, and in the early morning and late afternoon when the sun is low in the sky. Energy costs can be reduced in structures using Skydeck as one of the day-lighting techniques. Specification of Skydeck can be an important contributor to achieving Leadership in Energy and Environmental Design (LEED®) points.

EPIC Metals Skydeck specified in SW(A), SWN(A), SWI(A), WP(A), WHF(A), WN(A)

or W(A) systems featuring the Solatube Raybender® Light Intercepting Transfer Device (LITD®), and Spectralight® Infinity tubing transfers up to 500% more daylight than other tubular skylight systems. With Spectralight Infinity tubing, you receive the brightest, cleanest, and whitest natural light possible today. This advantage is particularly significant in low-angle light conditions, such as during the early morning and late afternoon, and in the winter months when the sun is low on the horizon. Skydeck has minimal heat loss or gain between the interior and exterior because the Solatubes work like a dual glazed window.

As an example each Solatube 290 DS 14 inch Solatube may create on average 6,150 lumens (dependent on the geographical location of the building) and up to 9,180 lumens. For comparison, the output of one light fixture with three 20 watt T8 LED 48 inch lamps would provide 5,160 lumens. The results of using Skydeck are remarkable.

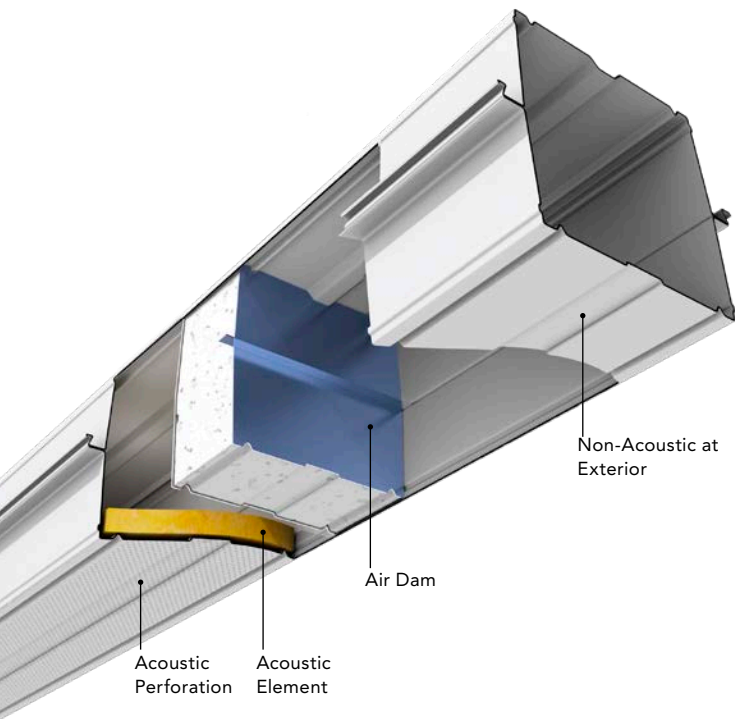


Wideck SWA, WHFA, and WPA with Skydeck Option

U.S. Patent Number 6,813,864

Raybender, Solatube, Spectralight, LITD are registered trademarks owned by Solatube International Inc. LEED® is a trademark owned by the U.S. Green Building Council and is used with permission.

Safe Support Reaction Tables for End and Interior Supports (PLF)



Air Dams

EPIC Metals understands the importance of reducing energy loss in buildings. This is the reason that EPIC pioneered the use of specially designed air dams to prevent air movement in roof and floor deck ceiling panels that cantilever outside of a building. Where these panels are partially inside the building and transition to the outside, a barrier is necessary to prevent the exterior unconditioned air from moving through the conditioned spaces.

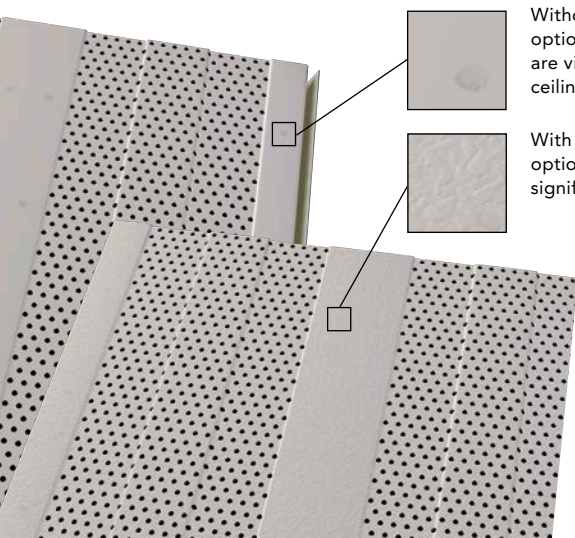
EPIC Metals specially designed air dams to help reduce the building energy usage when roof or floor deck ceiling panels extend from the interior of a building to the exterior of the building.

Air Dams are available for the Wideck types SW(A), SWN(A), SWI(A), WP(A) & EDP(A).

Access Panel

With Super Wideck SW(A), SWN(A) and SWI(A) cable suspended access panels, it is possible to easily access utilities that have been located within the roof deck ceiling system. Access panels come in various sizes, are placed according to architectural drawings and are provided during the manufacturing process. The removable panels are fabricated to match the finish, size, and shape of the adjacent ceiling surface. The result is a simple and convenient access to hidden utilities.

Other types of access panels are also available for the Wideck WP(A) & EDP(A)



Without the Embossed option, the weld marks are visible in lower ceiling applications.

With the Embossed option, weld marks are significantly reduced.

Embossing

When Wideck EDP(A) and WP(A) are specified for a low ceiling height (lower than 20 feet), the embossed option masks the panel welds to enhance the overall appearance. The embossed option can also be considered when reflective ceiling lighting is used that could possibly emphasize the surface weld marks.

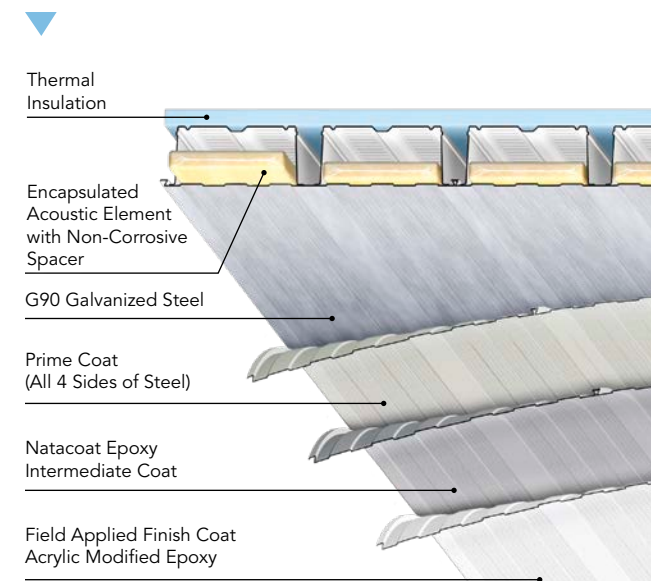
Shallow shadow line stiffening ribs should also be specified to enhance the flatness of ceiling panels.

Specify EPIC factory prime painting of the ceiling surface after forming and welding to ensure a quality base surface for field application of the finish coat of paint.

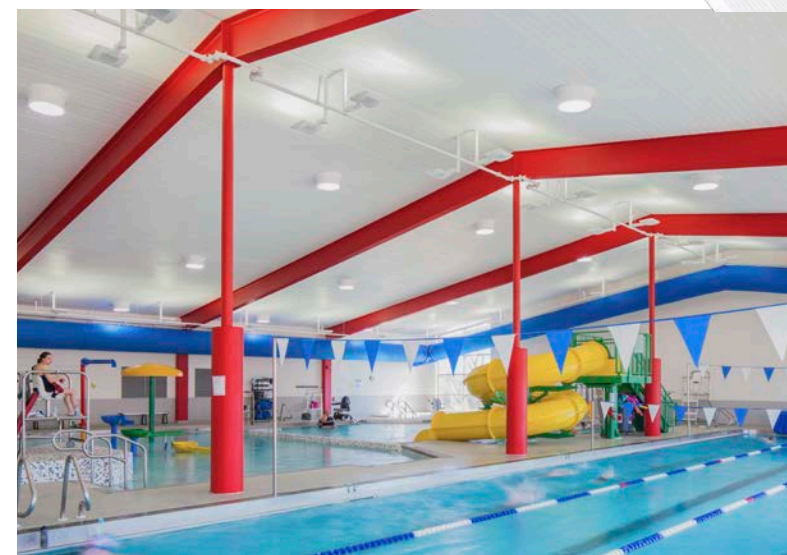
Natacoat®

Natatoriums create a highly humid and corrosive interior environment for building materials. EPIC Natacoat is an innovative, specialized coating that has been applied to protect long span, acoustic roof and floor deck ceiling systems in such harsh settings for over 20 years.

Prior to panel fabrication, all surfaces of the galvanized steel are degreased and cleaned by a chemical conversion coating before applying a primer to increase bonding capabilities. Following the prime coat, the panels are fabricated and the Natacoat specialized coating is applied to the ceiling surface. Natacoat is a factory-applied, oven-baked polyamide epoxy. The finish coat is applied after installation. Contact EPIC for special paint specifications for natatoriums or other high humidity applications.



Doling Aquatic Center, Springfield-Greene County Park, Springfield, Missouri, Wideck WP600A, Skydeck, Natacoat

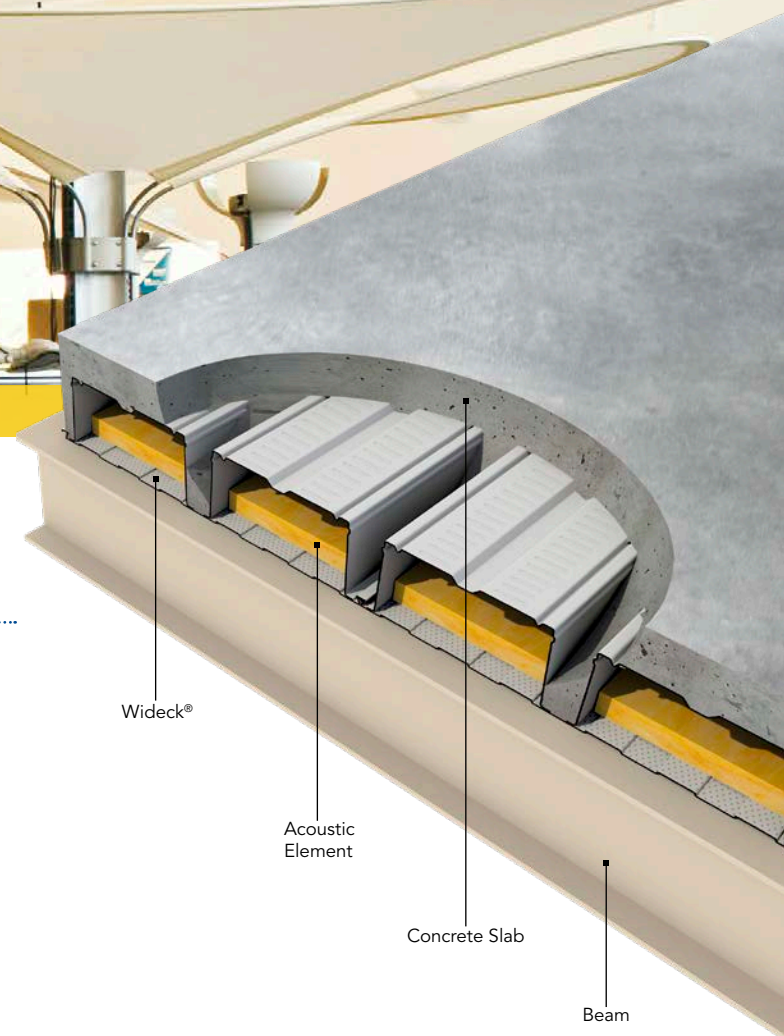


Deck Type	Gage*	Length of Bearing									
		2"		3"		4"		5"		6"	
		end	int.	end	int.	end	int.	end	int.	end	int.
ED324 EDP324(A)	20	465	533	591	972	641	1045	687	1112		
	18	784	893	985	1615	1066	1732	1139	1837		
	16	1214	1375	1511	2477	1631	2646	1739	2800		
	14	1821	2051	2246	3686	2417	3927	2572	4145		
ED450 EDP450(A)	20	449	515	570	993	619	1068	663	1136		
	18	766	872	962	1653	1041	1772	1113	1880		
	16	1194	1352	1486	2535	1604	2709	1710	2867		
	14	1800	2028	2220	3774	2390	4021	2543	4244		
ED600 EDP600(A)	18	737	839	925	1661	1002	1780	1070	1889		
	16	1156	1310	1439	2549	1553	2723	1656	2882		
	14	1752	1975	2162	3795	2327	4043	2476	4268		
	18	707	805	888	1660	961	1780	1027	1888		
ED750 EDP750(A)	16	1117	1265	1390	2549	1500	2723	1600	2882		
	14	1702	1917	2099	3796	2259	4045	2404	4269		
	18	527	600	662	1128	716	1209	766	1283		
	16	820	929	1021	1729	1102	1848	1175	1955		
W450 WP450(A) WHF450 SW9(A)	14	1235	1391	1523	2573	1639	2741	1744	2893		
	18	501	571	629	1122	681	1203	728	1276		
	16	785	890	978	1721	1055	1839	1125	1946		
	14	1189	1340	1467	2562	1579	2730	1680	2881		
W750 WP750(A) WHF750 SW15(A)	18	478	544	600	1116	650	1197	694	1269		
	16	754	855	939	1713	1013	1831	1081	1937		
	14	1149	1294	1417	2552	1525	2719	1623	2870		
	20	409	469	520	855	564	920	605	979		
ED324A	18	690	786	867	1421	938	1524	1002	1616		
	16	1068	1210	1330	2179	1435	2329	1530	2464		
	14	1602	1805	1976	3244	2127	3456	2264	3648		
	20	395	453	502	874	545	940	584	1000		
ED450A	18	674	768	847	1455	916	1560	979	1654		
	16	1051	1190	1308	2231	1411	2384	1505	2523		
	14	1584	1785	1954	3321	2103	3538	2238	3735		
	18	648	738	814	1462	881	1567	942	1662		
ED600A	16	1017	1153	1266	2243	1367	2397	1457	2536		
	14	1542	1738	1902	3339	2048	3558	2179	3755		
	18	622	708	781	1461	845	1566	903	1661		
	16	983	1113	1223	2243	1320	2397	1408	2536		
ED750A	14	1497	1687	1847	3341	1988	3559	2116	3757		
	18	464	528	582	993	630	1064	674	1129		
	16	722	818	898	1522	970	1626	1034	1697		
	14	1087	1224	1340	2264	1442	2412	1535	2545		
W450A WHF450A	18	441	502	553	987	599	1059	641	1123		
	16	691	783	861	1514	928	1618	990	1712		
	14	1046	1179	1291	2255	1390	2402	1478	2535		
	18	421	479	528	982	572	1053	611	1117		
W750A WHF750A	16	664	752	826	1507	891	1611	951	1705		
	14	1011	1139	1247	2246	1342	2393	1428	2526		
	18	564	642	708	1262	766	1353	819	1435		
	16	884	1001	1100	1936	1187	2069	1266	2189		
WN775 SWN12(A) SWI15.6(A)	14	1337	1507	1650	2882	1776	3070	1890	3241		
	18	538	612	675	1256	731	1346	781	1428		
	16	849	962	1056	1928	1140	2060	1216	2180		
	14	1292	1456	1594	2870	1715	3058	1825	3228		
WN925 SWN15(A) SWI18.6(A)	18	496	565	623	1111	674	1191	721	1263		
	16	778	881	968	1704	1045	1821	1114	1926		
	14	1177	1326	1452	2536	1563	2702	1663	2852		
	18	473	539	594	1105	643	1184	687	1257		
WN925A	16	747	847	929	1697	1003	1813	1070	1918		
	14	1137	1281	1403	2526	1509	2691	1606	2841		
	18	594	676	745	1270	807	1361	863	1444		
	16	923	1046	1149	1946	1240	2080	1323	2200		
SWN9(A)	14	1389	1565	1713	2894	1844	3084	1963	3255		

SIMPLE SPAN - ER = .5WL DOUBLE SPAN - ER = .375WL IR = 1.25WL *Gage of top hat section is indicated.



Southface Eco Office, Atlanta, Georgia, Wideck WCP450A, LEED-NC Platinum



Wideck® Composite Floor Deck Ceiling Systems

Wideck types WCHF(A), WCP(A), EDC, EDCP(A), WC and SWC(A) can be embossed with locking lugs to bond them to overlying concrete fills, creating a composite floor slab with the ability to carry floor loads over long spans. In most cases, Wideck can be selected to eliminate the need for intermediate purlin supports and for temporary shoring during construction. Specification of composite Wideck on the floors of the building enables the designer to maintain uniform ceiling appearances with the Wideck Roof Deck Ceiling System.

Most of these composite slabs can also provide fire separation of up to three hours without the use of additional fireproofing materials or sprinklers.

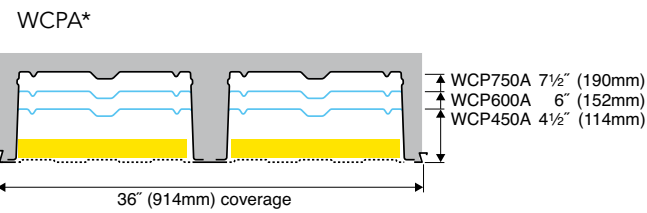
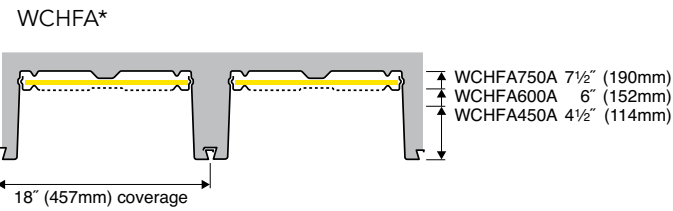
The Super Wideck composite load tables are located in the EPIC Metals' Composite Acoustic Floor and Form Decks Catalog.

Pages 46 and 47 contain summary information on Composite Wideck. For additional tables and specifications, see the EPIC Metals Composite Acoustic Floor and Form Decks Catalog or contact EPIC Metals. Wideck may also be specified as a form deck.

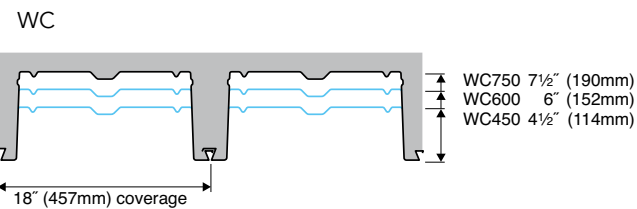
Wideck® Composite WCHF(A), WCP(A), WC, EDCP(A), EDC Technical Tables

SPANS
10'-25'

ACOUSTIC (WCHFA, WCPA)
NON-ACOUSTIC (WCHF, WCP, WC)



*U.S. Patent Number 6,691,482



UL U.L. Fire Ratings*

Deck Type	Fire Rating Type-Hours	U.L. Design Number	Concrete Cover (In.)	Type & Density of Concrete (PCF)	Bottom Slab Protection
WC	RAR - 2 HR.	D501	2 2 1/2	LW (110) RW (147)	5/8" Gyp Board
	UAR - 1 1/2 HR.	D501	2 2 1/2	LW (110) RW (147)	5/8" Gyp Board
	RAR - 1 HR.	D903	2 3/4 3	LW (110) RW (147)	None
WCP(A)	RAR - 1 HR.	D903	2 1/2 2 3/4	LW (110) RW (147)	None
WC	RAR - 2 HR.	D903	3 1/2 4 1/4	LW (110) RW (147)	None
WCP(A)	RAR - 2 HR.	D903	3 4	LW (110) RW (147)	None
WC	RAR - 3 HR.	D903	4	LW (110)	None
WCP(A)	RAR - 3 HR.	D903	3 3/4	LW (110)	None

RAR - Restrained Assembly Rating
UAR - Unrestricted Assembly Rating
LW - Light Weight Concrete
RW - Regular Weight Concrete
* Consult the latest U.L. Fire Resistance Directory for the specific system assembly requirements to achieve the above hourly fire ratings.

WCHFA, WCPA and EDCPA Noise Reduction Coefficients

Type	Absorption Coefficients						NRC
	125Hz	250Hz	500Hz	1000Hz	2000Hz	4000Hz	
WCHF450A	0.35	0.57	0.97	0.87	0.66	0.60	0.75
WCHF600A	0.31	0.79	0.92	0.91	0.66	0.59	0.80
WCHF750A	0.46	0.90	0.85	0.84	0.63	0.61	0.80
WCP450A	0.58	0.99	1.14	0.92	0.82	0.61	0.95
WCP600A	0.68	1.18	1.06	0.89	0.80	0.61	1.00
WCP750A	0.77	1.17	1.03	0.91	0.82	0.61	1.00
EDCP324A	0.45	0.76	1.11	0.91	0.75	0.62	0.90
EDCP450A	0.51	1.07	1.04	0.93	0.80	0.60	0.95
EDCP600A	0.48	1.15	1.07	0.96	0.80	0.64	1.00
EDCP750A	0.62	1.21	0.98	0.89	0.85	0.57	1.00

In accordance with ASTM C423 and E795.
Consult EPIC Metals for other test results and individual reports.

Regular Weight Concrete (145 PCF) — Concrete Strength 4 ksi*

Deck Type	Deck Depth (in.)	Slab Depth Weight (pcf*)	Concrete Volume (ft ³ /ft ² .)	Gage*	Maximum Spans Without Shoring (ft.-in.)	Allowable Superimposed Loads (psf)																
						Spans (ft.)																
						Simple	Double	13	14	15	16	17	18	19	20	21	22	23	24	25		
WC450/ WCHF(A)450	4 1/2	7 1/2" (53)	.31	18	14-1	13-0	157	139	123	109	92	77	64	53	-	-	-	-	-	-		
					16	16-5	16-10	169	151	134	119	99	83	69	57	-	-	-	-	-	-	
					18/18	16-5	12-2	195	172	153	136	121	107	95	84	-	-	-	-	-	-	-
					16/18	18-8	16-8	200	181	161	144	129	115	103	89	-	-	-	-	-	-	-
WC600/ WCHF(A)600	6	9" (56)	.34	18	15-3	12-5	-	-	-	101	91	81	73	65	58	52	46	-	-	-		
					16	19-3	18-8	-	-	-	117	105	95	86	78	71	59	50	41	-	-	
					18/18	15-0	12-2	-	-	-	128	115	103	92	82	74	66	59	52	46	-	-
					16/18	21-6	18-4	-	-	-	142	128	116	105	95	86	78	70	63	57	-	-
WC750/ WCHF(A)750	7 1/2	10 1/2" (60)	.36	18	14-0	11-10	-	-	-	-	109	99	89	81	73	66	60	54	46	-		
					16	21-7	17-10	-	-	-	-	128	116	106	97	88	81	71	61	43	-	
					18/18	13-9	11-7	-	-	-	-	139	125	113	103	93	84	76	68	62	-	-
					16/18	21-3	17-6	-	-	-	-	156	142	130	118	108	99	90	82	75	-	-

Legend: No Shoring (white), Shoring Required in Shaded Areas (blue)

COMPOSITE SLAB DESIGN NOTES:

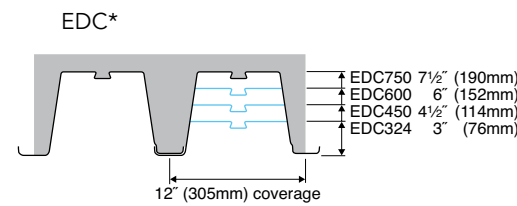
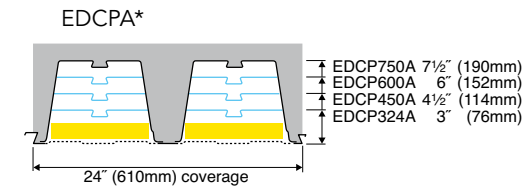
- *Other concrete strengths, slab depths, and deck gages are available. Contact EPIC Metals.
- Slab weight shown includes weight of heaviest deck gage.
- All loads are assumed to be uniformly and statically applied. If loads greater than 200 psf are required, contact EPIC Metals.
- Superimposed loads for spans in shaded areas and with bold face type assume deck is shored.
- Composite slab design is based on simple span analysis.
- Deflection limit of the composite slab is L/360 under the superimposed load.
- Load tables are in accordance with SDI recommendations.

DECK DESIGN AS A WET CONCRETE FORM:

- Maximum clear spans without shoring are based on the Steel Deck Institute's recommendations for sequential loading and load resistance factor design. The table is based on 40 ksi steel yield stress and deflection limits of L/180 or 3/4", whichever is less. Loading includes slab weight plus either a 30 psf uniform construction load or a 250-pound concentrated construction load on a 1'-0" width section. If heavier construction loads or less form deflection are required, spans must be reduced. Consult EPIC Metals for recommendations.
- Runways and planking must be used for all concrete placement.
- Minimum bearing is 4" at end supports and 6" at interior support bearing lengths.
- The slump of the concrete will determine the amount of concrete leakage and cleanup that will be required to the ceiling surface. On all projects some cleanup of the ceiling surface will be required.
- The determination of the time for removal of supporting shores may be controlled by the presence of construction loads or deflection limitations. The removal of shores may have to occur after the concrete has reached its full compressive strength f_c , modulus E_c and stiffness, particularly in those instances where the construction loads may be as high as the specified live load. If shoring is removed too early, more significant deflection may occur and may even result in permanent damage. The strength and stiffness of the concrete during the various stages of construction should be substantiated by job-constructed and job-cured test specimens (cylinders). See ACI 318-99 (Chapter 6).

CONTACT EPIC METALS FOR SPECIFICATION LANGUAGE.

ACOUSTIC (EDCPA) NON-ACOUSTIC (EDC)



*U.S. Patent Number D507,665

UL U.L. Fire Ratings*

Deck Type	Fire Rating Type-Hours	U.L. Design Number	Concrete Cover (In.)	Type & Density of Concrete (PCF)	Bottom Slab Protection
EDC	RAR - 2 HR.	D501	2 2 1/2	LW (110) RW (147)	5/8" Gyp Board
	UAR - 1 1/2 HR.	D501	2 2 1/2	LW (110) RW (147)	5/8" Gyp Board
	RAR - 1 HR.	D903	2 3/4 3	LW (110) RW (147)	None
EDCP(A)*	RAR - 1 HR.	D903	2 1/2 2 3/4	LW (110) RW (147)	None
EDC	RAR - 2 HR.	D903	3 1/2 4 1/4	LW (110) RW (147)	None
EDCP(A)*	RAR - 2 HR.	D903	3 4	LW (110) RW (147)	None
EDC	RAR - 3 HR.	D903	4	LW (110)	None
EDCP(A)*	RAR - 3 HR.	D903	3 3/4	LW (110)	None

RAR - Restrained Assembly Rating
UAR - Unrestricted Assembly Rating
LW - Light Weight Concrete
RW - Regular Weight Concrete

* NOTE: Add 1/4" to concrete cover for EDCP324 products only.

** Consult the latest U.L. Fire Resistance Directory for the specific system assembly requirements to achieve the above hourly fire ratings.

Regular Weight Concrete (145 pcf) — Concrete Strength 4 ksi*

Deck Type	Deck Depth (in.)	Slab Depth Weight (pcf*)	Concrete Volume (ft ³ /ft ² .)	Gage*	Maximum Spans Without Shoring (ft.-in.)	Allowable Superimposed Loads (psf)																				
						Spans (ft.)																				
						Simple	Double	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25			
EDC324	3	6" (52)	.32	18	13-4	13-7	200	193	168	147	129	114	100	-	-	-	-	-	-	-						
					16	14-4	15-8	200	200	178	157	138	122	108	-	-	-	-	-	-	-					
					18/18	14-2	14-2	200	200	184	161	142	125	110	-	-	-	-	-	-	-	-				
EDCP(A)324	4 1/2	7 1/2" (58)	.35	18	16-3	16-11	-	-	-	196	173	153	136	121	104	88	74	-	-	-						
					16	17-5	19-3	-	-	-	200	188	167	149	133	112	95	81	-	-	-					
					18/18	17-11	17-4	-	-	-	200	194	172	153	136	121	107	95	-	-	-					
EDC450	6	9" (63)	.39	18	18-8	16-8	-	-	-	-	-	-	132	118	106	95	85	76	68	60	54	47				
					16	19-11	22-6	-	-	-	-	-	152	137	124	112	101	92	83	72	61	52				
					18/18	20-1	16-5	-	-	-	-	-	149	134	120	107	96	86	77	68	61	54				
EDCP(A)450	7 1/2	10 1/2" (69)	.42	18	18-6	15-9	-	-	-	-	-	-	-	146	132	119	108	98	88	80	72	65				
					16	22-1	23-9	-	-	-	-	-	-	171	155	142	129	118	108	98	88	76				
					18/18	18-3	15-6	-	-	-	-	-	-	166	150	135	122	111	100	90	82	73				
EDCP(A)750	6	9" (63)	.39	18	23-9	23-5	-	-	-	-	-	-	-	-	-	-	-	187	170	155	141	129	118	108	98	90

Legend: No Shoring (white), Shoring Required in Shaded Areas (blue)

COMPOSITE SLAB DESIGN NOTES:

- *Other concrete strengths, slab depths, and deck gages are available. Contact EPIC Metals.
- Slab weight shown includes weight of heaviest deck gage.
- All loads are assumed to be uniformly and statically applied. If loads greater than 200 psf are required, contact EPIC Metals.
- Superimposed loads for spans in shaded areas and with bold face type assume deck is shored.
- Composite slab design is based on simple span analysis.
- Deflection limit of the composite slab is L/360 under the superimposed load.
- Load tables are in accordance with SDI recommendations.

DECK DESIGN AS A WET CONCRETE FORM:

- Maximum clear spans without shoring are based on the Steel Deck Institute's recommendations for sequential loading and load resistance factor design. The table is based on 40 ksi steel yield stress and deflection limits of L/180 or 3/4", whichever is less. Loading includes slab weight plus either a 30 psf uniform construction load or a 250-pound concentrated construction load on a 1'-0" width section. If heavier construction loads or less form deflection are required, spans must be reduced. Consult EPIC Metals for recommendations.
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CONTACT EPIC METALS FOR SPECIFICATION LANGUAGE.



Left: Quakertown Community Senior High School
Quakertown, Pennsylvania
Wideck EDP750A

Front Cover: Queens University, Goodes Hall
Kingston, Ontario
Super Wideck SW15A

Specifying EPIC Metals' Wideck® Long Span Roof and Floor Deck Ceiling Systems for your next project can bring the structural art of the building's design and acoustics to the appreciation of the public. Acoustic Wideck enables the architect or engineer to control the interior sound environment of the building. EPIC Metals continues to be the innovative leader in the design and production of long-span roof and floor deck ceiling systems.

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